



NOTICE

ALL PART NUMBERS CONTAINED IN THIS CATALOGUE ARE COMPRISED OF TEN DIGITS. WHEN ORDERING, PLEASE ADD TWO ZEROS TO THE END OF EACH PART NUMBER REQUIRED TO CONVERT THE TEN DIGITS INTO THE NEW TWELVE DIGIT NUMBERS.

YAMAHA MOTOR CO., LTD.



YAMAHA PARTS LIST MODEL TA125





FOREWORD

This Parts List relates to the parts in use for the Yamaha TA125. When you are ordering replacement parts for the TA125, refer to this Parts List and quote both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:

General Parts	$\underline{OOO} - \underline{OOOO} - ($	$\underline{OO}-\underline{OO}$
Model code No		/
Basic code No		
Design code No		
Design change code No.		
Color code No		
Standard Parts	9 000 - 000	000
Major classification ——		
Туре —		
Material, surface finish		

Shape, size -----

Note: Every standard No. begins with 9.

- 2. How to Use this Parts List
 - Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) Inside diameter - length
O-ring Section area - inside diameter
Washer, shim, collar Inside diameter - outside diameter thickness (length)

(2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put

t the name of each part. If any two different assemblies (e.g.,

right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE. main	2

. LEVER, starter, left . LEVER, starter, right t of

(3) Key to Symbols

	,	
U.H	R	Use size (thickness) and/or number as required
Т		Number of teeth in a gear
v		Voltage for light bulbs
S		"S" type oil seal or "S" type circlip
SD		"SD" type oil seal
SO	· · · · · · ·	"SO" type oil seal
SW		"SW" type oil seal
E		"E" type circlip
R		"R" type circlip
_ /-		

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F/No. Frame No. (Applicable machine No.)



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The right and left in relation to parts are determined on the basis of the rider facing toward the front.

(5) This Parts List is based on the model in the production line on Mar., 10, 1973. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.





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NUMERICAL INDEX



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ENGINE

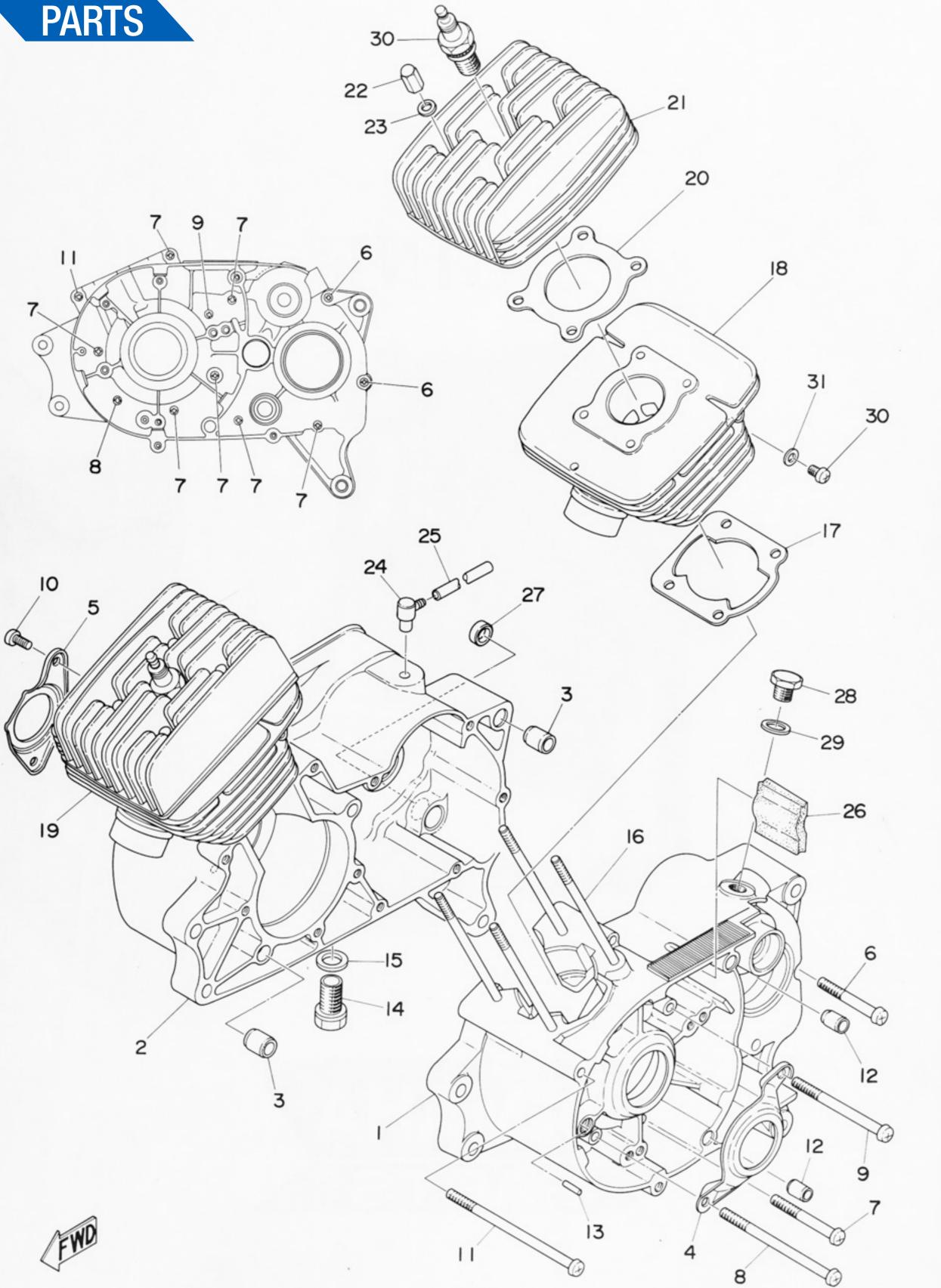




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Fig. 1 CRANKCASE · CYLINDER

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CRANKCASE · CYLINDER

F	ARI5			01.	Applicable	
	Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
	1-1	389 - 15111-00	CASE, crank left	1		
	1-2	389-15121-00	CASE, crank right	1		
	1-3	91810-05016	PIN, dowel (8.4-12-16)	2		
	1-4	389-15128-00	HOLDER	1		
	1- 5	389-15118-00	HOLDER	1		
	1- 6	92501-06055	SCREW, panhead	2		
	1-7	92501-06060	SCREW, panhead	7		
	1- 8	92501-06105	SCREW, panhead	1		
	1- 9	92501-06095	SCREW, panhead	1		
	1-10	92501-06012	SCREW, panhead	2		
	1-11	92501-06120	SCREW, panhead	1		
	1-12	91810-02014	PIN, dowel (6.4-10-14)	2		
	1-13	93603-14026	PIN, dowel (3-14)	1		
	1-14	132-15351-00	PLUG, drain	1		

1-15	132-15353-00	GASKET, drai	n plug (12.5-19-1.5) 1
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1-16	109-11361-00	BOLT, cylinder holding	8
1-17	307-11351-00	GASKET, cylinder	2
1-18	307-11311-71	CYLINDER, left	1
1-19	307-11321-71	CYLINDER, right	1
1-20	183-11181-00	GASKET, cylinder head	2
1-21	307-11111-70-94	HEAD, cylinder	2

1-22	126-11171-60	NUT, holding	 8
1-23	92901-06200	WASHER, plain	 8

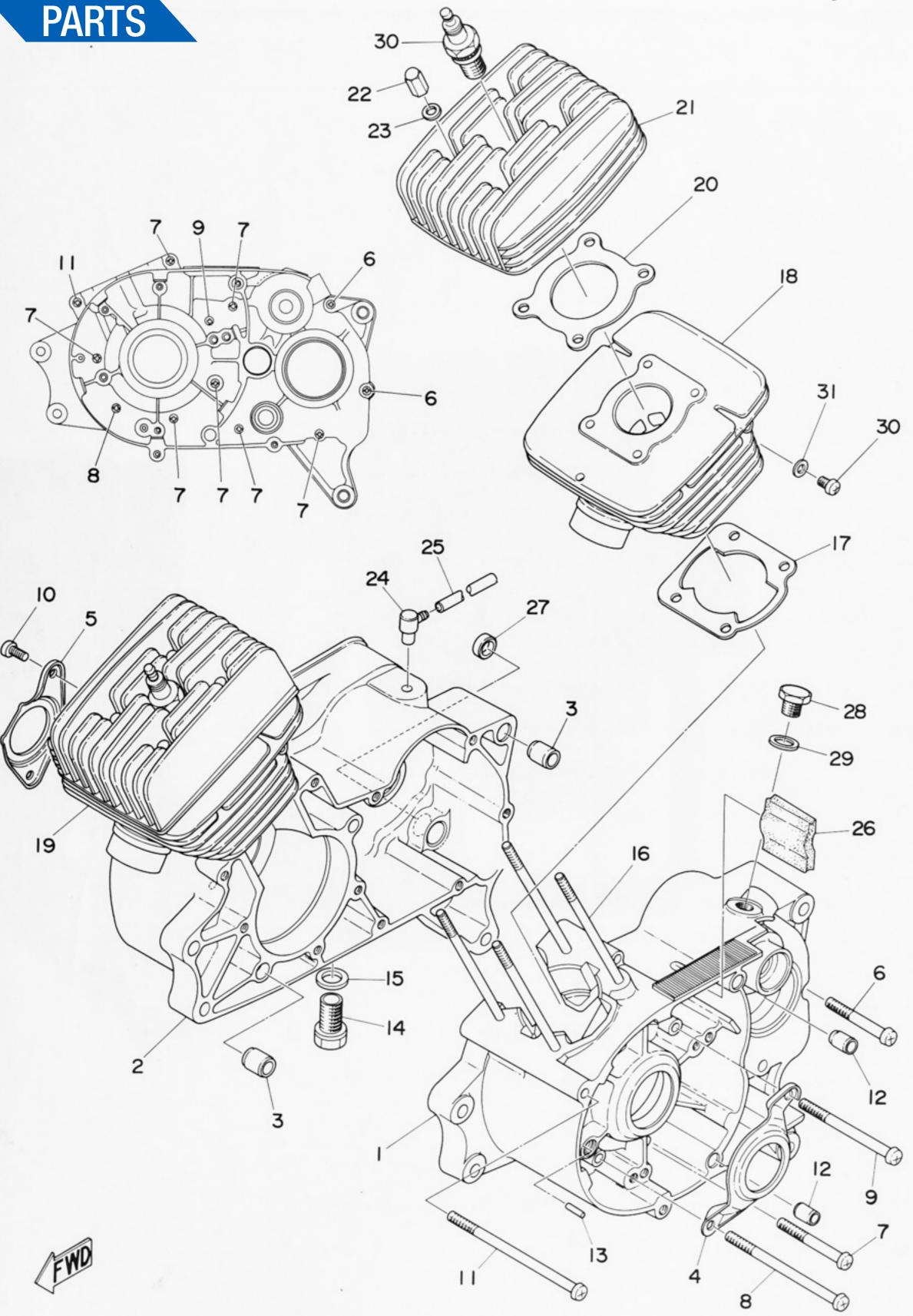
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Fig. 1 CRANKCASE · CYLINDER

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CRANKCASE · CYLINDER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1-24	120-15371-09	BREATHER	1		
1-25	248-15373-00	PIPE, breather	1		
1-26	241-15357-00	GROMMET	1		
. 1-27	400-15398-00	PLUG, blind	1		
1-28	288-18588-00	PLUG, blind	1		
1-29	136-82543-00	GASKET	1		
1-30	94701-00017	PLUG, spark (B-10EN)	2		
1-31	92501-06008	SCREW, panhead	2		
1-32	137-13167-00	GASKET, banjo	2		

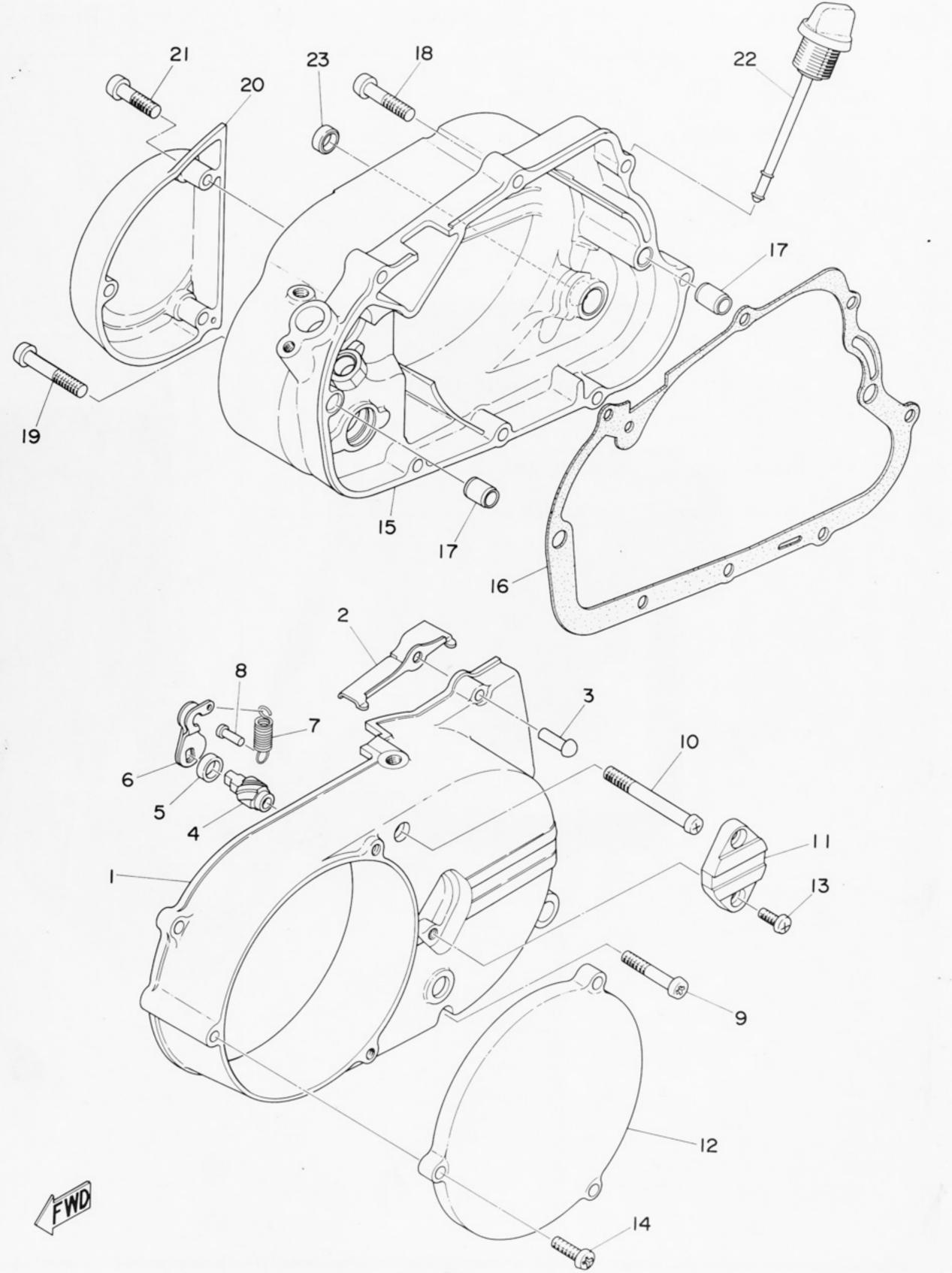
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Fig. 2 CRANKCASE COVER

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CRANKCASE COVER

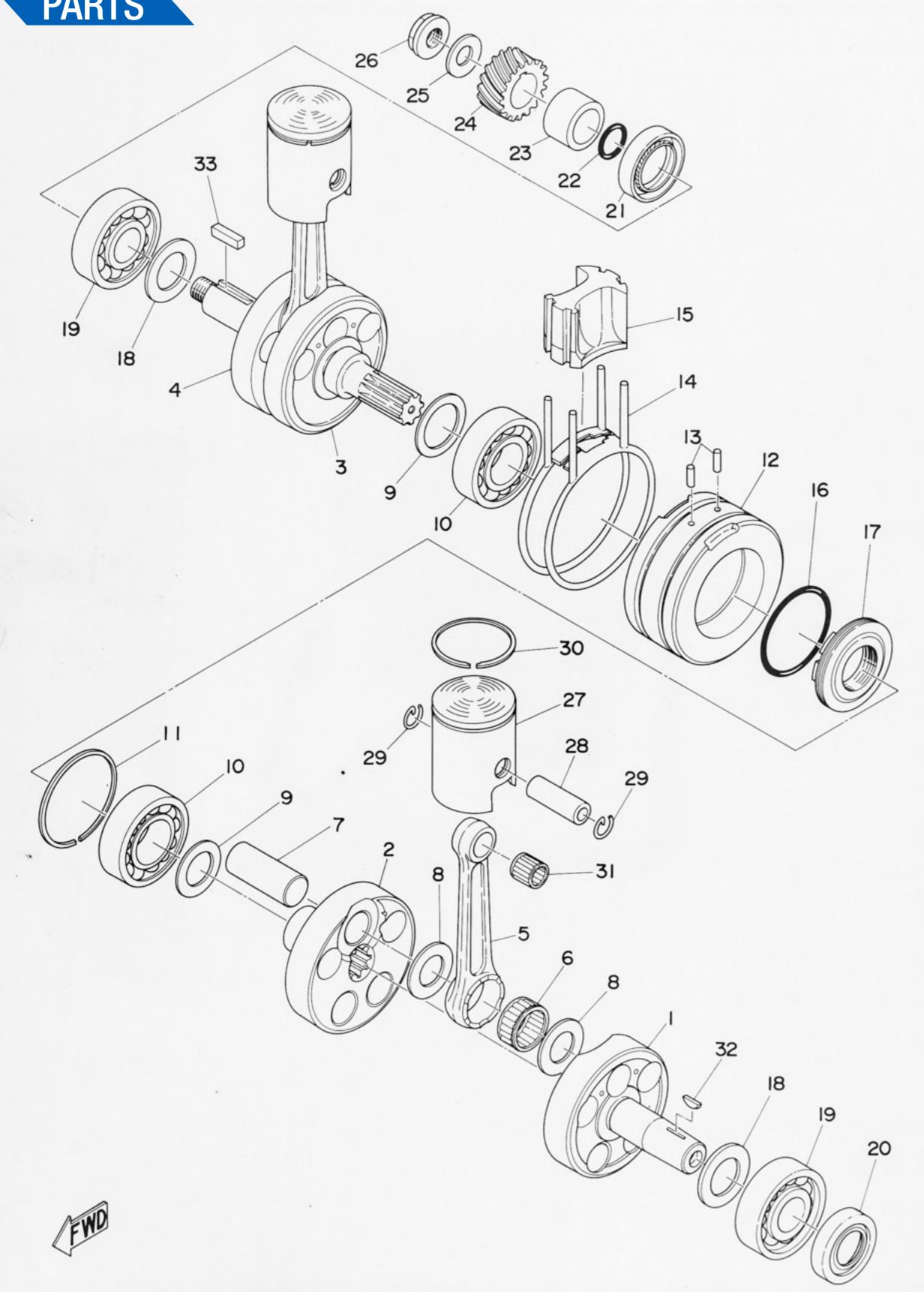
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Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2-1	307-15410-00	CRANKCASE COVER ASS'Y, left	1		
2- 2	183-15418-01	. COVER, chain case	1		
2-3	183-15448-00	. RIVET	1		
2-4	241-16341-01	. SCREW, push	1		
2- 5	93104-11028	. OIL SEAL (S0-10.5-15-3)	1		
2- 6	241-16342-00	. LEVER, push	1		
2-7	132-16345-00	. SPRING, lever return	1		
2-8	132-16346-00	. HOOK, spring	1		
2- 9	92501-06035	SCREW, panhead	2		
2-10	92501-06060	SCREW, panhead	1		
2-11	307-15417-00	COVER, cap	1		
2-12	400-15415-00	COVER, generator	1		
2-13	98501-05012	SCREW, panhead	2		
.2-14	92501-06020	SCREW, panhead	3		
2-15	307-15421-00	COVER, crankcase right	1		
2-16	252-15451-00	GASKET, crankcase cover right	1		
2-17	91810-02014	PIN, dowel (6.4-10-14)	2		
2-18	92501-06030	SCREW, panhead	7		
2-19	92501-06040	SCREW, panhead	1		
2-20	307-15416-00	COVER, oil pump	1		
2-21	92501-06025	SCREW, panhead	3		
2-22	307-1.5363-00	PLUG, oil	1		
2-23	336-15439-70	PLUG, blind	1		

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Fig. 3 CRANK · PISTON



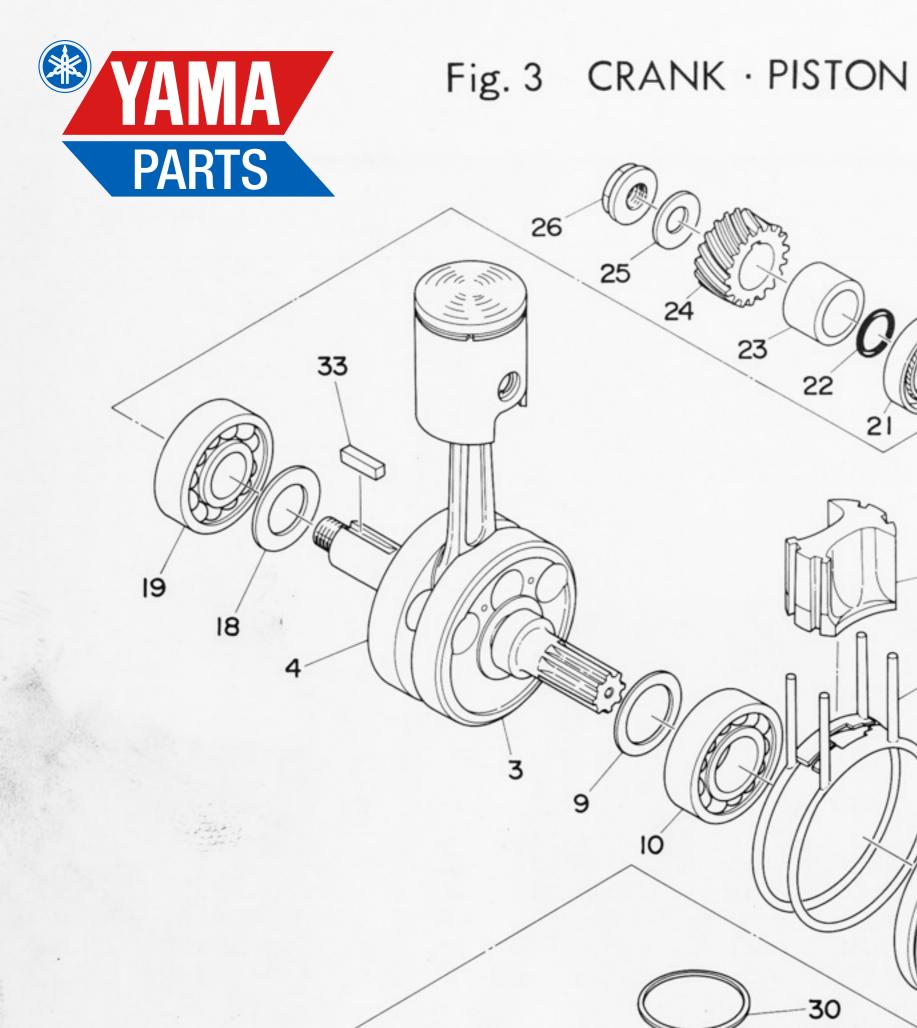


CRANK · PISTON

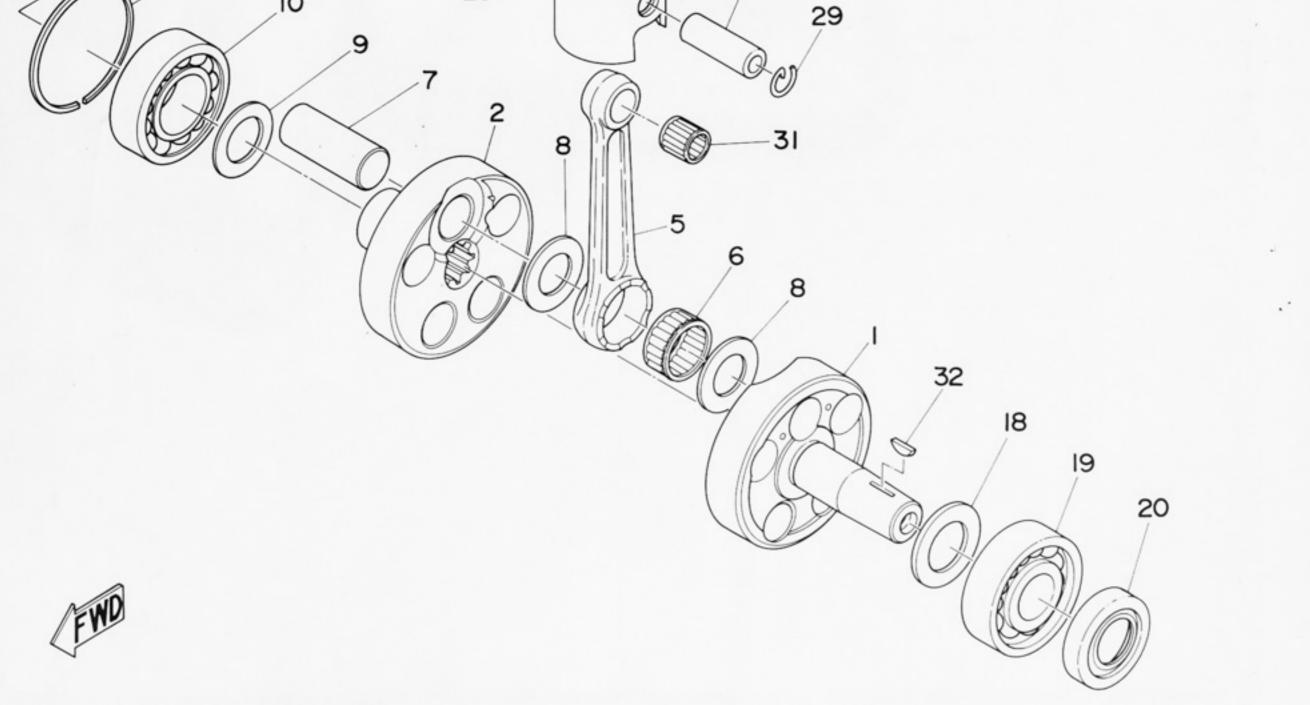
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Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 0-1	400-11400-00	CRANK ASS'Y	1		
3-1	183-11412-02	. CRANK 1, left	1		
3-2	132-11422-03	. CRANK 1, right	1		
3-3	132-11432-03	. CRANK 2, left	1		
3-4	389-11442-00	. CRANK 2, right	1		
3- 5	183-11651-71	. ROD, connecting	2		
3- 6	93310-41847	. BEARING, con-rod big end	2		
3- 7	122-11681-00	. PIN, crank	2		
3- 8	132-11685-00	. WASHER, crank pin	4		
3- 9	132-11561-00-03	. SHIM, crank inside (25.5-35-0.3))		
	132-11561-00-05	. SHIM, crank inside (25.5-35-0.5)	U.R 2		
3-10	93306-20517	. BEARING (6205C4)	2		
3-11	93450-52010	. CIRCLIP (52¢)	1		

3-12	132-11511-02	. COVER, crank	1
3-13	93604-18058	. PIN, dowel (4-17.8)	2
3-14	183-11512-00	. SEAL, crank cover	2
3-15	307-11541-00	. METAL, filler	1
3-16	93210-48045	. O-RING (1.8-48)	1
3-17	132-11515-01	. SEAL, labyrinth	1

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CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3-18	136-11561-00-03	SHIM, crank outside (20.5-30-0.3))		
	136-11561-00-04	SHIM, crank outside (20.5-30-0.4)			
	136-11561-00-05	SHIM, crank outside (20.5-30-0.5)			
	136-11561-00-06	SHIM, crank outside (20.5-30-0.6)	U.R 2		
	136-11561-00-07	SHIM, crank outside (20.5-30-0.7)			
	136-11561-00-08	SHIM, crank outside (20.5-30-0.8)			
3-19	93306-30405	BEARING (6304C3 special)	2		
3-20	93102-20117	OIL SEAL (SD-20-40-8)	1		
3-21	93103-28011	OIL SEAL (SW-28-40-8)	1		
3-22	93210-18023	O-RING (1.2-17.6)	1		
3-23	183-16136-00	COLLAR, distance	1		
3-24	389-16111-00	GEAR, primary drive (19T)	1		

3-25	164-16119-00	SPRING,	bellevile		1	
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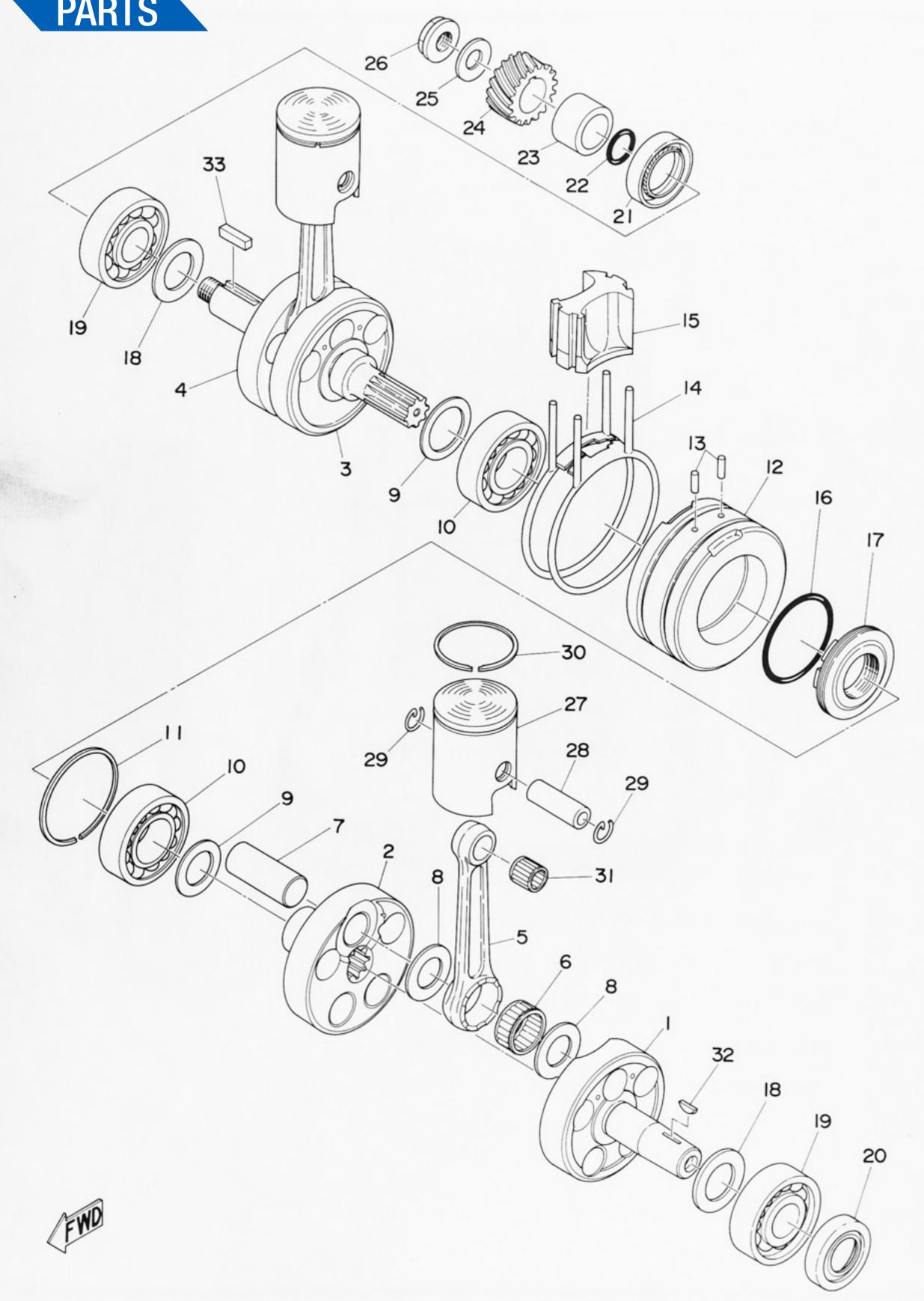
3-26	353-16144-00	NUT, lock 1
3-27	307-11631-70-97	PISTON (42.97mm STD))
	307-11631-70-98	PISTON (42.97mm STD) \cdots PISTON (42.98mm STD) \cdots 2
	307-11631-70-99	PISTON (42.99mm STD)
3-28	183-11633-00	PIN, spiston 2
3-29	132-11634-00	CLIP, piston pin 4
3-30	183-11611-70	RING, piston 1 (STD) 2
3-31	93310-11281	BEARING 2

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Fig. 3 CRANK · PISTON



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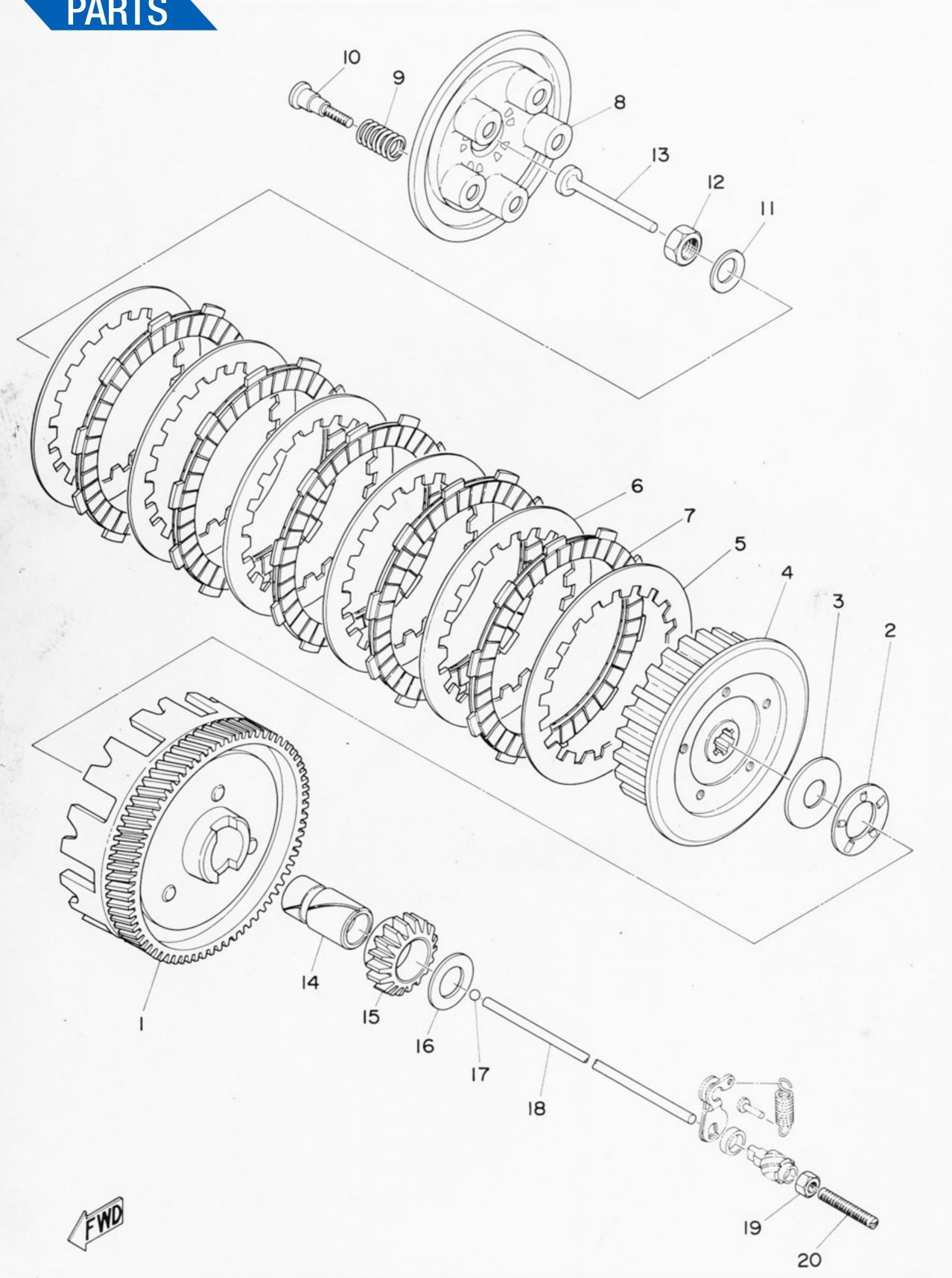
CRANK · PISTON

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Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3-32	146-11545-00	KEY, woodruff	1		
3-33	353-11546-00	KEY	1		



Fig. 4 CLUTCH



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CLUTCH

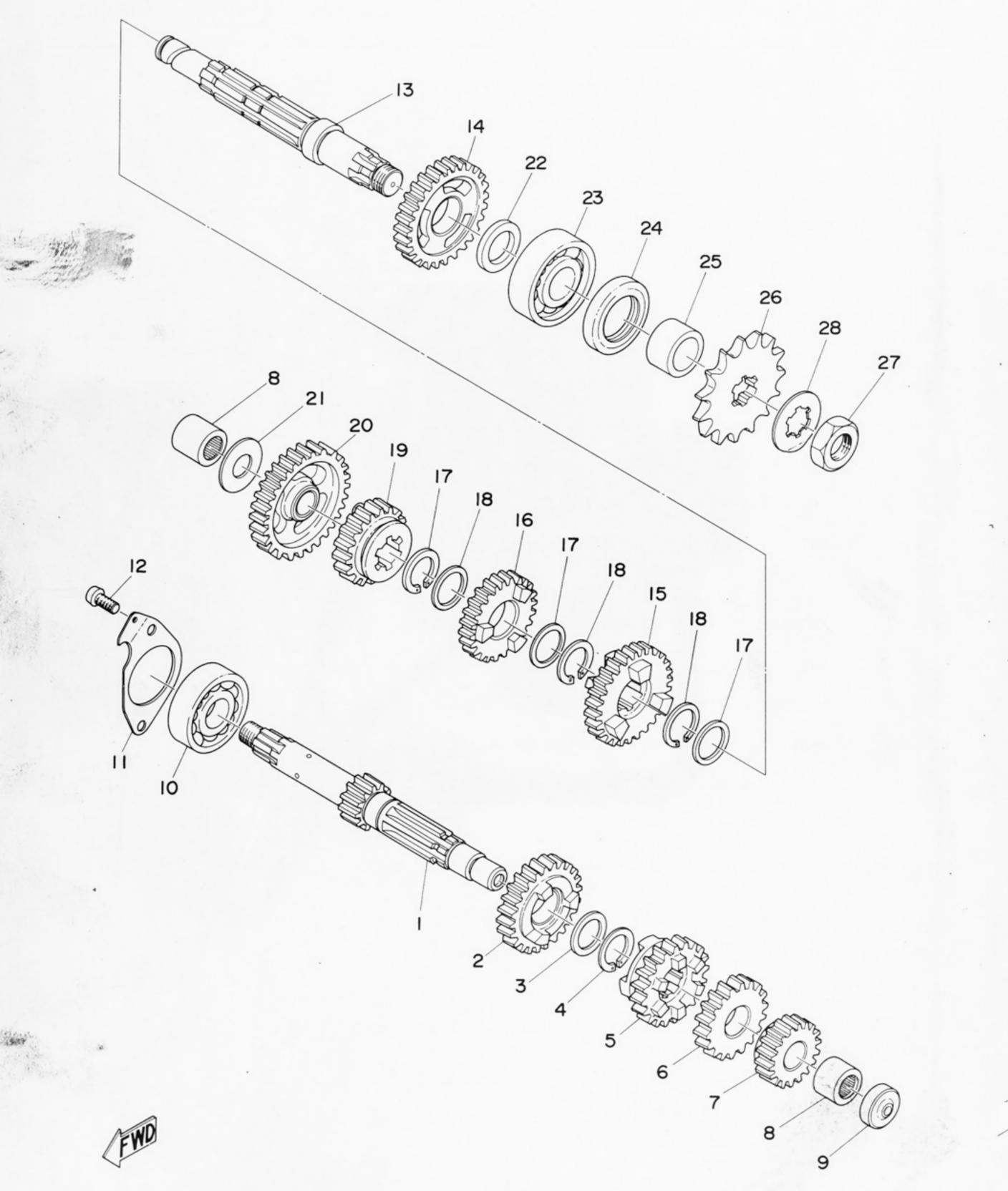
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	ANIS					
	Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
	4- 0-1	400-16301-00	CLUTCH ASS'Y	1		
	4- 1	307-16150-00	. PRIMARY DRIVEN GEAR COMP. (74T)	1		
	4-2	93341-22302	. BEARING, thrust	1		
	4-3	131-16154-00	. PLATE, thrust (17.2-37-2.0)	1		
	4-4	132-16371-02	. BOSS, clutch	1		
	4- 5	137-16325-00	. PLATE, clutch	2		
	4- 6	137-16325-70	. PLATE, clutch	4		
	4- 7	400-16321-00	. PLATE, friction	5		
	4- 8	132-16351-00	. PLATE, pressure	1		
•	4- 9	183-16333-70	. SPRING, clutch	5		
	4-10	137-16337-01	. SCREW, spring	5		
	4-11	164-16119-00	SPRING, bellevile	1		
	4-12	137-16377-00	NUT, clutch boss	1		and the second s

4-13	137-16356-00	ROD, push l	1
4-14	183-16181-00	SPACER (17-23-44.25)	1
4-15	132-15631-00	GEAR, kick pinion (19T)	1
4-16	122-16164-00	PLATE, thrust (17.2-30-2.0)	1
4-17	93501-04004	BALL (1/4 inch)	1
4-18	307-16357-00	ROD, push 2	1
4-19	98801-06300	N UT	1
4-20	241-16343-00	SCREW, adjusting	1



Fig. 5 TRANSMISSION



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TRANSMISSION

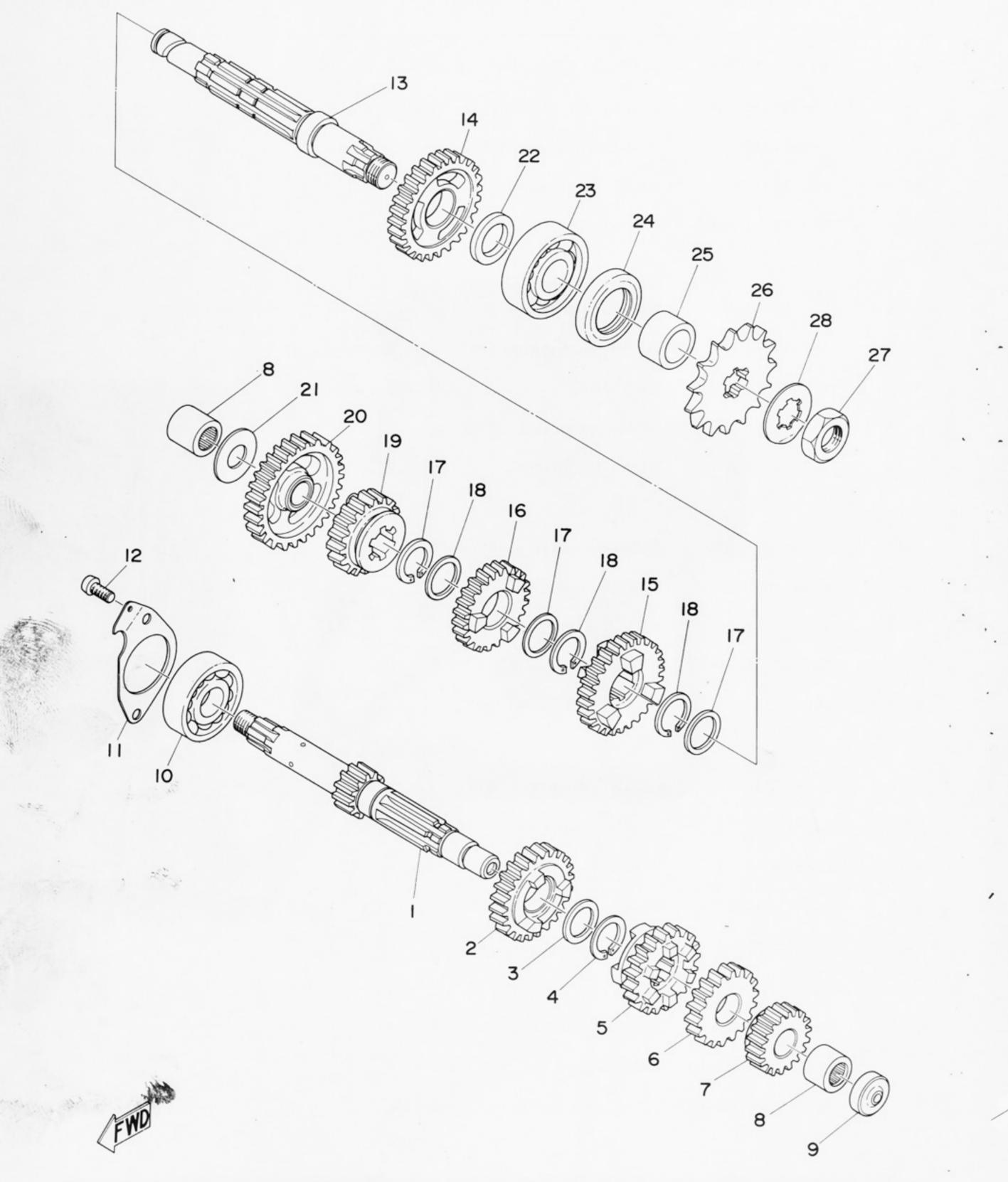
	F	PARTS				
5-2 389-17151-00 GEAR, 5th pinion (24T) 1 5-3 132-17216-00 WASHER, gear hold (20-25-1.0) 1 5-4 132-17414-00 CLIP, main axle 1 5-5 389-17141-00 GEAR, 4th pinion (22T) 1 5-6 307-17131-00 GEAR, 3rd pinion (20T) 1 5-7 307-17121-70 GEAR, 2nd pinion (18T) 1 5-8 93315-31502 BEARING 2 5-9 132-15389-00 SEAL, push rod 1 5-10 93306-30304 BEARING (6303Z) 1 5-11 307-17471-00 PLATE, bearing cover 1 5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17231-00 GEAR, 3rd wheel (28T) 1 5-15 400-17231-00 GEAR, 4th wheel (23T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1			Parts No.	Description	Q'ty	 Remarks
5-3 132-17216-00 WASHER, gear hold (20-25-1.0) 1 5-4 132-17414-00 CLIP, main axle 1 5-5 389-17141-00 GEAR, 4th pinion (22T) 1 5-6 307-17131-00 GEAR, 3rd pinion (20T) 1 5-7 307-17121-70 GEAR, 2nd pinion (18T) 1 5-8 93315-31502 BEARING 2 5-9 132-15389-00 SEAL, push rod 1 5-10 93306-30304 BEARING (6303Z) 1 5-11 307-17471-00 PLATE, bearing cover 1 5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17231-00 GEAR, 3rd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-1	400-17410-00	MAIN AXLE COMP. (15T)	1	
5-4 132-17414-00 CLIP, main axle 1 5-5 389-17141-00 GEAR, 4th pinion (22T) 1 5-6 307-17131-00 GEAR, 3rd pinion (20T) 1 5-7 307-17121-70 GEAR, 2nd pinion (18T) 1 5-8 93315-31502 BEARING 2 5-9 132-15389-00 SEAL, push rod 1 5-10 93306-30304 BEARING (6303Z) 1 5-11 307-17471-00 PLATE, bearing cover 1 5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17231-00 GEAR, 3rd wheel (28T) 1 5-15 400-17231-00 GEAR, 4th wheel (23T) 1 5-16 389-17241-00 GLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-2	389-17151-00	GEAR, 5th pinion (24T)	1	
5-5 389-17141-00 GEAR, 4th pinion (22T) 1 5-6 307-17131-00 GEAR, 3rd pinion (20T) 1 5-7 307-17121-70 GEAR, 2nd pinion (18T) 1 5-8 93315-31502 BEARING 2 5-9 132-15389-00 SEAL, push rod 1 5-10 93306-30304 BEARING (6303Z) 1 5-11 307-17471-00 PLATE, bearing cover 1 5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17231-70 GEAR, 3rd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-3	132-17216-00	WASHER, gear hold (20-25-1.0)	1	
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5-7 307-17121-70 GEAR, 2nd pinion (18T) 1 5-8 93315-31502 BEARING 2 5-9 132-15389-00 SEAL, push rod 1 5-10 93306-30304 BEARING (6303Z) 1 5-11 307-17471-00 PLATE, bearing cover 1 5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17221-70 GEAR, 2nd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-5	389-17141-00	GEAR, 4th pinion (22T)	1	
5-8 93315-31502 BEARING 2 5-9 132-15389-00 SEAL, push rod 1 5-10 93306-30304 BEARING (6303Z) 1 5-11 307-17471-00 PLATE, bearing cover 1 5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17221-70 GEAR, 2nd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-16 389-17241-00 GEAR, 4th wheel (21T) 1 5-16 389-17241-00 GEAR, 5th wheel (21T) 1 5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-6	307-17131-00	GEAR, 3rd pinion (20T)	1	
5-9 132-15389-00 SEAL, push rod 1 5-10 93306-30304 BEARING (6303Z) 1 5-11 307-17471-00 PLATE, bearing cover 1 5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17221-70 GEAR, 2nd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-7.	307-17121-70	GEAR, 2nd pinion (18T)	1	
5-10 93306-30304 BEARING (6303Z) 1 5-11 307-17471-00 PLATE, bearing cover 1 5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17221-70 GEAR, 2nd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-8	93315-31502	BEARING	2	
5-11 307-17471-00 PLATE, bearing cover 1 5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17221-70 GEAR, 2nd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-9	132-15389-00	SEAL, push rod	1	13
5-12 92501-06012 SCREW, panhead 2 5-13 389-17421-00 AXLE, drive 1 5-14 307-17221-70 GEAR, 2nd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-10	93306-30304	BEARING (6303Z)	1	
5-13 389-17421-00 AXLE, drive 1 5-14 307-17221-70 GEAR, 2nd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-17 132-17414-00 GLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-11	307-17471-00	PLATE, bearing cover	1	
5-14 307-17221-70 GEAR, 2nd wheel (28T) 1 5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-12	92501-06012	SCREW, panhead	2	
5-15 400-17231-00 GEAR, 3rd wheel (25T) 1 5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-13	389-17421-00	AXLE, drive	1	
5-16 389-17241-00 GEAR, 4th wheel (23T) 1 5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-14	307-17221-70	GEAR, 2nd wheel (28T)	1	
5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-15	400-17231-00	GEAR, 3rd wheel (25T)	1	
5-17 132-17414-00 CLIP, main axle 3 5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1						
5-18 132-17216-00 WASHER, gear hold 3 5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-16	389-17241-00	GEAR, 4th wheel (23T)	1	
5-19 389-17251-00 GEAR, 5th wheel (21T) 1		5-17	132-17414-00	CLIP, main axle	3	
		5-18	132-17216-00	WASHER, gear hold	3	
5-20 307-17211-70 GEAR, 1st wheel (31T) 1		5-19	389-17251-00	GEAR, 5th wheel (21T)	1	
		5-20	307-17211-70	GEAR, 1st wheel (31T)	1	

YAMAHA MOTOR CO., LTD.

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Fig. 5 TRANSMISSION



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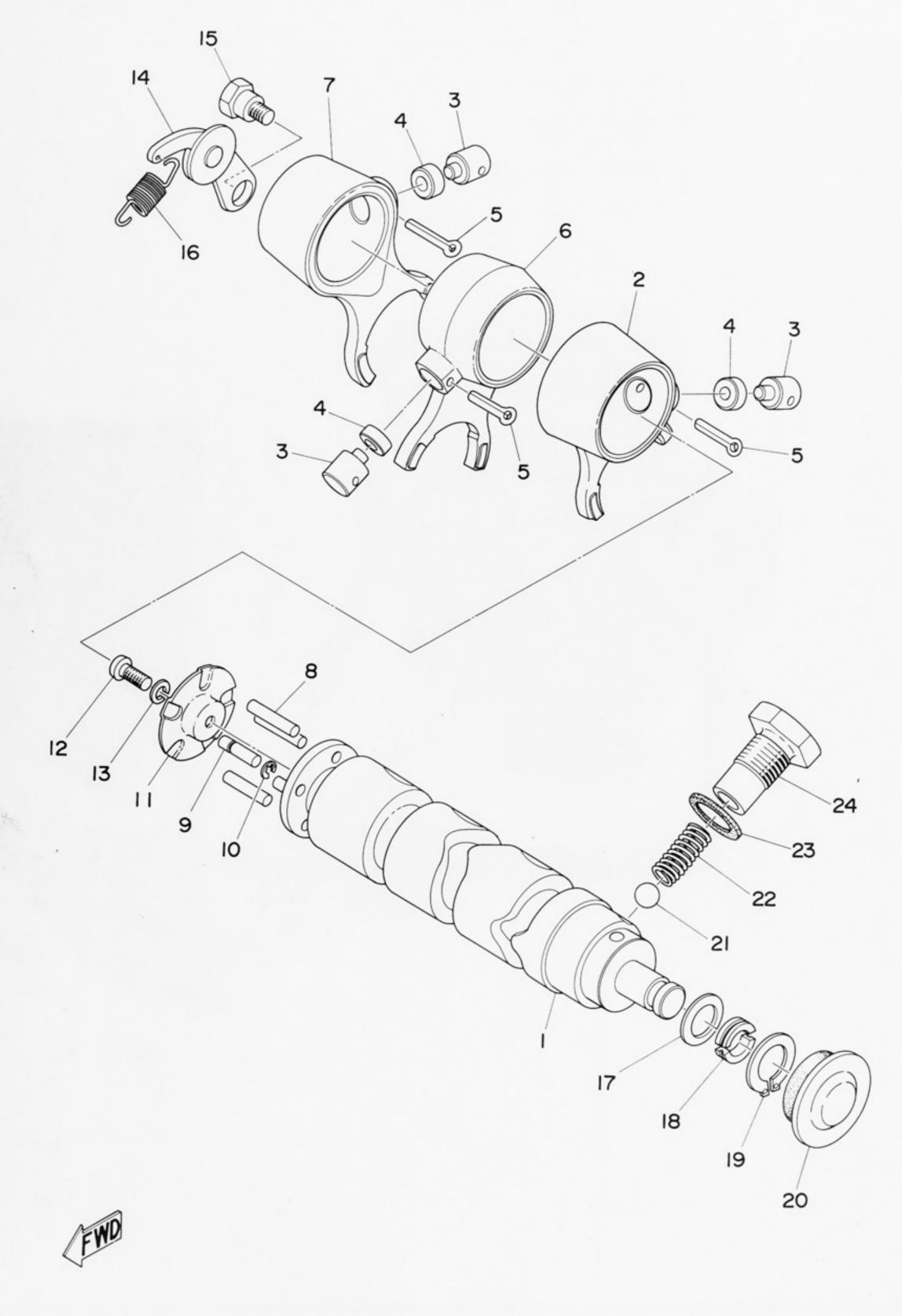
TRANSMISSION

	KIS				
	ef. No.	Parts No.	Description Q'ty	Applicable Machine No.	Remarks
5	-22	248-17429-00	SPACER (20-30-3) 1		
5	-23	93306-30401	BEARING (6304) 1		
5	-24	93102-28021	OIL SEAL (SD-28-44-7) 1		
5	-25	102-17462-00	COLLAR, distance (20-28-15.1) 1		
5.	-26	174 - 17461-40	GEAR, sprocket drive (14T))		
		174-17461-50	GEAR, sprocket drive (15T) U.R		
		174-17461-60	GEAR, sprocket drive (16T)		
		174-17461-70	GEAR, sprocket drive (17T)		STD
. 5-	-27	102-17463-00	NUT, sprocket 1		
5-	-28	102-17464-00	WASHER, sprocket 1		

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Fig. 6 SHIFTER 1



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SHIFTER 1

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Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	183-18541-01	CAM, shift	1		
6-2	183-18511-00	FORK, shift 1	1		
6-3	164-18552-00	PIN, cam follower	3		
6-4	164-18551-00	ROLLER, cam follower	3		
6- 5	91401-25020	PIN, cotter	3		
6- ,6	183-18512-00	FORK, shift 2	1		
6- 7	183-18513-00	FORK, shift 3	1		
6- 8	93604-22050	PIN, dowel (4-21.8)	4		
6-9	174-18544-00	PIN, locating	1		
6-10	93430-03014	CIRCLIP (E-25)	1		
6-11	164-18561-00	PLATE, side	1		
6-12	98501-05012	SCREW, panhead	1		
6-13	92901-05100	WASHER, spring	1		
6-14	132-18140-01	STOPPER LEVER ASS'Y	1		

6-15	132-18177-00	BOLT, stopper	 1
0 1 0	101 10111 00	Doni, stopper	 L 1

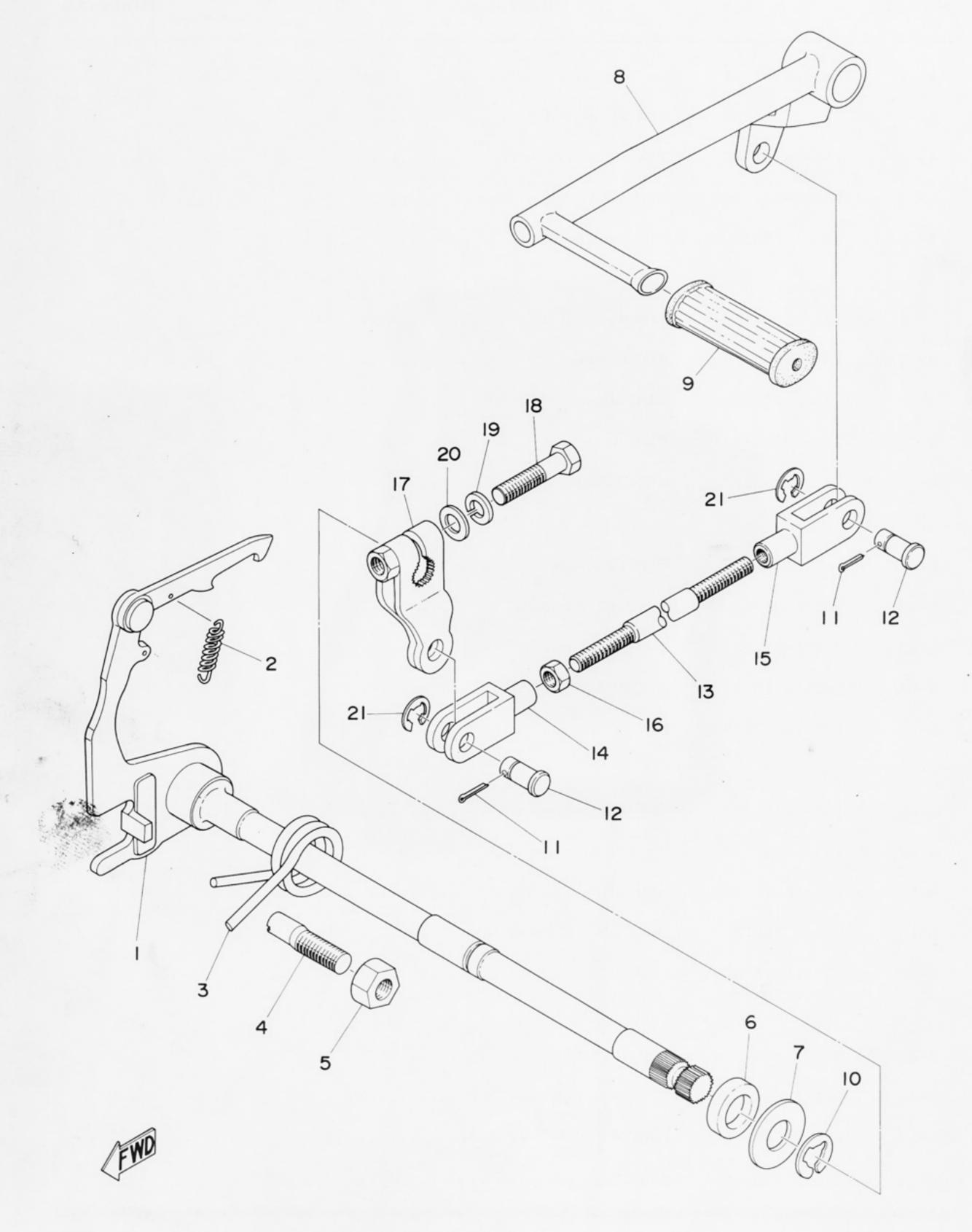
6-16	132-18143-00	SPRING, stopper	1
6-17	164-18572-00	WASHER, plain (12.1-18-1.0)	1
6-18	164-18571-00	HOLDER, shift cam	2
6-19	93440-15012	CIRCLIP (15¢ special)	1
6-20	307-18533-00	PLUG, blind	1

6-21	93505-16006	BALL (5/16 inch)	1
6-22	174-18558-00	SPRING, neutral	1
6-23	137-15353-00	GASKET (14.5-21-1.5)	1
6-24	174-18578-00	SCREW, spring	1

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Fig. 7 SHIFTER 2



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SHIFTER 2

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
7-1	307-18101-01	CHANGE SHAF T ASS'Y	1		
7-2	132-18123-00	. SPRING, shift arm	1		
7-3	132-18124-00	SPRING, shaft return	1		
7-4	132-18133-00	SCREW, adjusting	1		
7- 5	98801-08100	NUT	1		
7- 6	93101-12004	OIL SEAL (S-12-22-5)	1		
7-7.	132-18137-00	WASHER, change shaft (12.1-26-1.6)	1		
7- 8	307-18111-71-91	PEDAL, change	1		
. 7-9	240-18113-00	COVER, change pedal	1		
7-10	93430-10016	CIRCLIP (E-10)	1		
7-11	91401-20018	PIN, cotter	2		
7-12	144-18118-00	PIN, joint	2		
• 7-13 ′	307-18115-71	ROD, change	1		

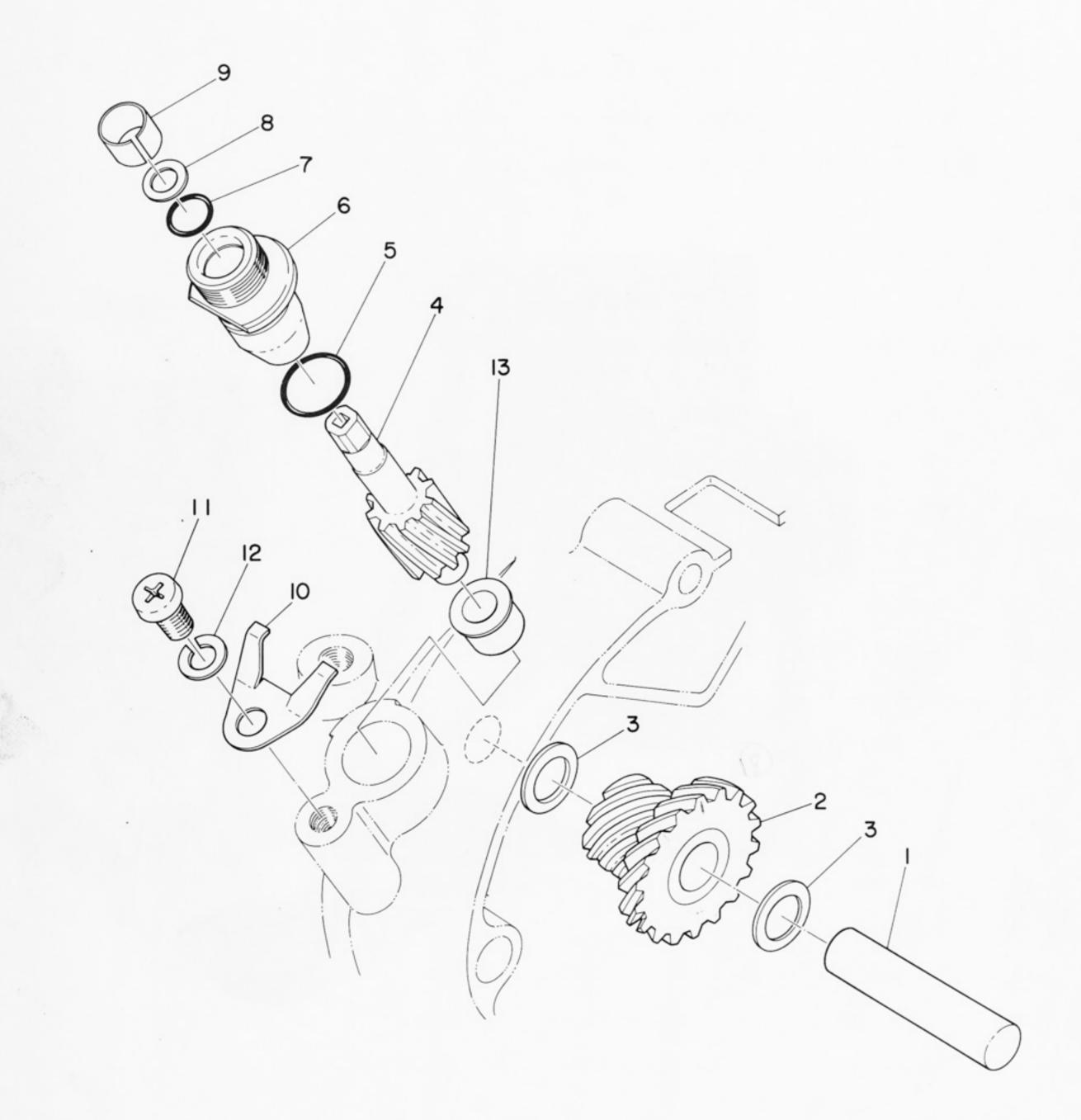
7-14	240-18116-10	ROD, joint 1	1
7-15	240-18117-10	ROD, joint 2	1
7-16	98801-06100	NUT	1
7-17	307-18112-00-93	ARM, change	1
7-18	91101-06030	BOLT	1
7-19	92901-06100	WASHER, spring	1
7-20	92901-06200	WASHER, plain	1
7-21	93430-06005	CIRCLIP (E-6)	2

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Fig. 8 TACHOMETER GEAR

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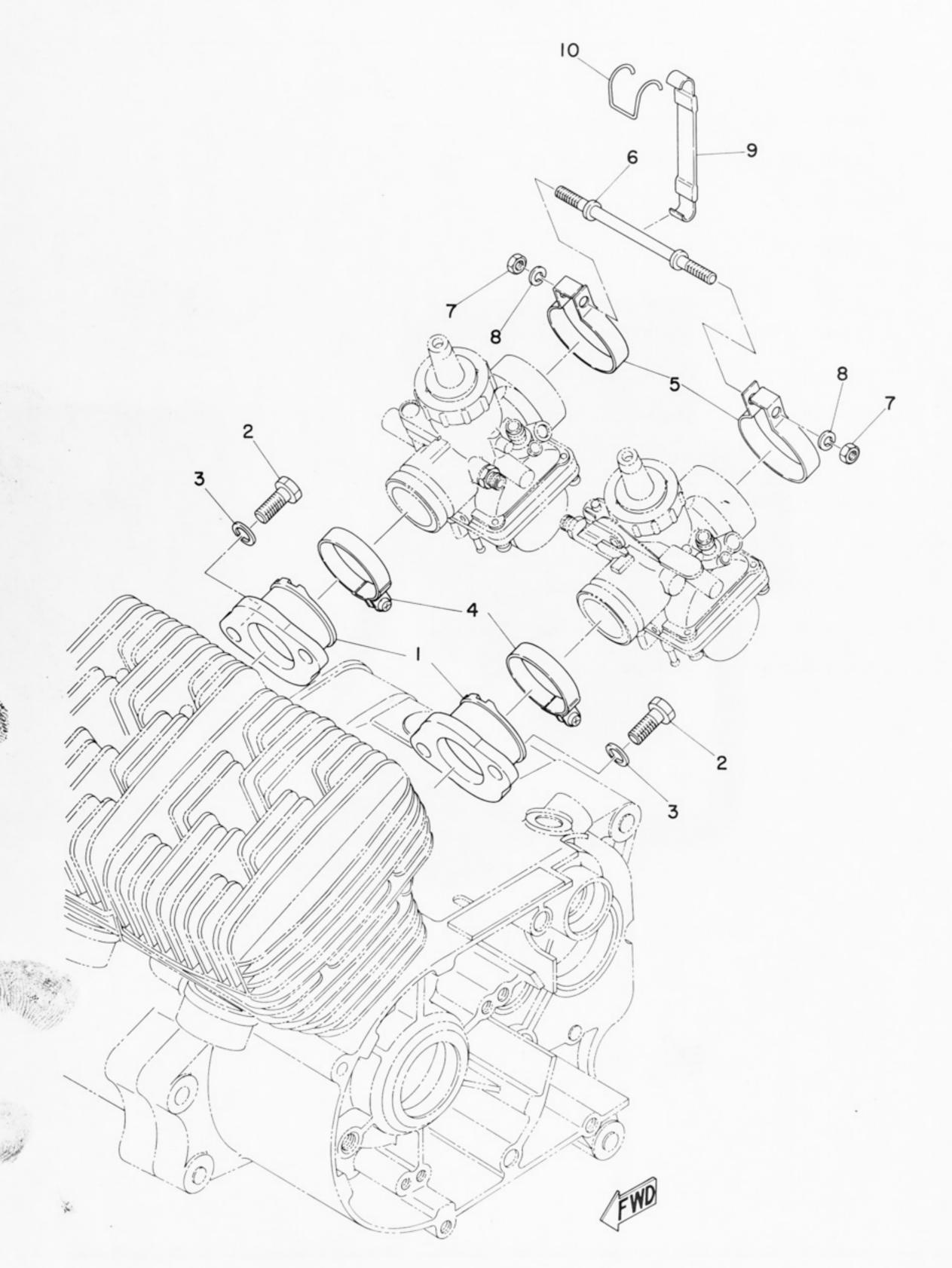


TACHOMETER GEAR

FAU19					
Ref. No	. Parts No.	Description	Q'ty	Applicable . Machine No.	Remarks
8- 1	237-17681-00	AXLE, drive gear	1		
8-2	248-17831-00	GEAR, drive	1		
8-3	248-17837-00	SHIM (10.2-16-1.0)	2		
. 8-4	248-17841-00	GEAR, driven	1		
8- 5	93210-13016	O-RING (1.8-13)	1		
8- 6	214-17811-01	HOUSING	1		
8- 7	93210-07100	O-RING (2.2-7.2)	1		
8-8	214-17847-00	SHIM (7.5-10.8-0.4)	1		
8- 9	214-17815-00	BUSHING	1		
8-10	214-17812-00	STOPPER	1		
8-11	92501-06010	SCREW, panhead	1		
8-12	92901-06100	WASHER, spring	1		
8-13	214-17843-00	BUSHING	1		



Fig. 9 INTAKE



YAMA	ANA				
PARTS Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	278-13555-00	JOINT, air cleaner	2		
9-2	97201-08018	BOLT	4		
9-3	92901-08100	WASHER, spring	4		
9-4	278-13575-00	BAND	2		
9- 5	307-14456-00	BAND	2		
9- 6	307-14486-70	SCREW, rod	1		
9- 7	98801-06200	NUT	2		
9-8 -	92901-06100	WASHER, spring	2		
9- 9	294-14491-00	HOLDER	1		
9-10	307-13577-70	CLIP	1		

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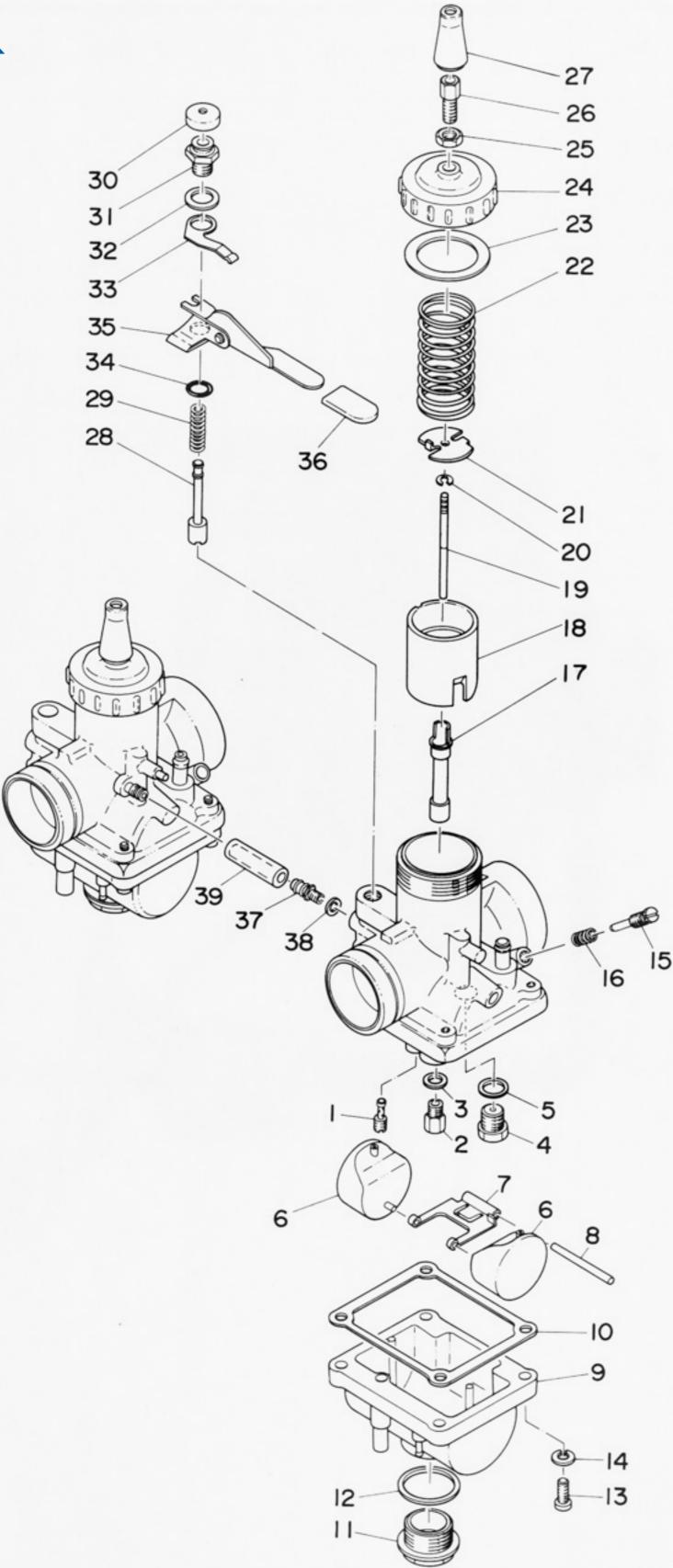
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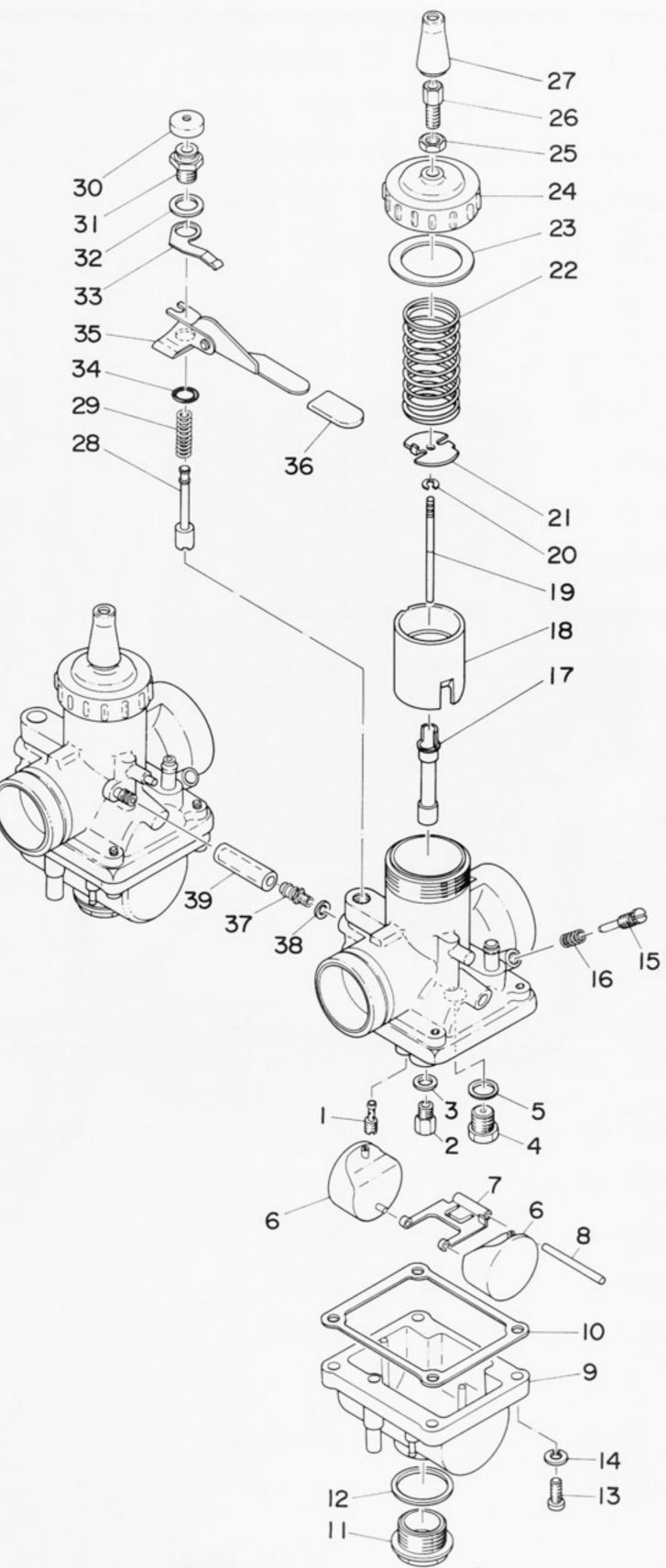


CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10- 0-1	307-14101-71	CARBURETOR ASS'Y, left	1		
10- 0-2	307-14102-71	CARBURETOR ASS'Y, right	1		
10- 1	193-14142-40	. JET, pilot (#40)	2		
10-2	137 - 14143-36	. JET, main (#180))			
	137-14143-38	. JET, main (#190)			
	137-14143-40	. JET, main (#200)	U.R 2		
	137-14143-42	. JET, main (#210)			
	137-14143-44	. JET, main (#220)			
10-3'	137-14153-00	. WASHER, main jet	2		
10-4	168-14190-25	. VALVE SEAT ASS'Y (#2.5)	2		
10- 5	214-14195-00	. WASHER, valve seat	2		
10- 6	280-14185-00	. FLOAT	4		
10- 7	280-14187-00	. ARM, float	2		
10- 8	137-14186-00	. PIN, float	2		
10- 9	278-14181-00	. BODY, float chamber left	1		
	278-14183-00	. BODY, float chamber right	1		
10-10	278-14184-00	. GASKET, float chamber	2		
10-11	278-14115-00	. PLUG, screw	2		
10-12	278-14117-00	. WASHER, screw plug	2		
10-13	98502-04016	. SCREW, panhead	8		
10-14	92902-04100	. WASHER, spring	8		
10-15	152-14123-00	. SCREW, air adjusting	2		
10-16	127-14134-00	. SPRING, air adjusting	2		
10-17	280-14141-20	. NOZZLE, main (N-0)	2		



Fig. 10 CARBURETOR







CARBURETOR

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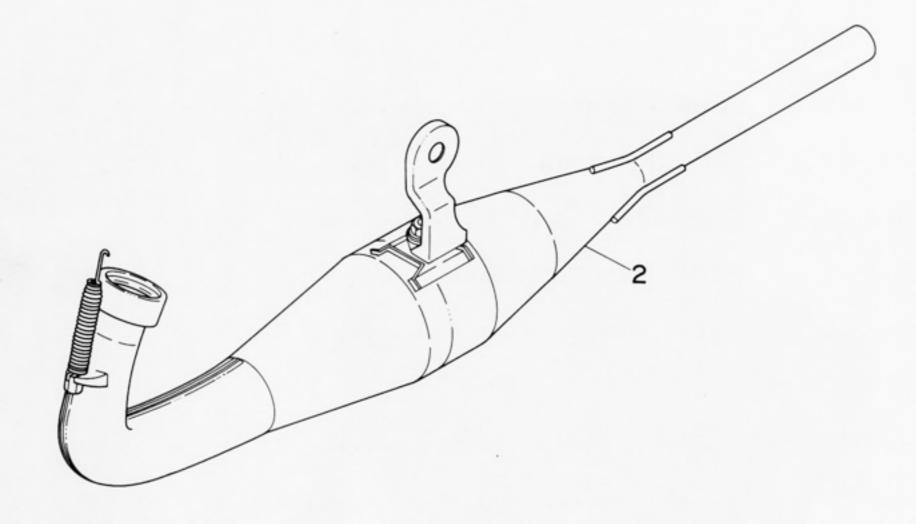
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10-18	278-14112-10	. VALVE, throttle left (#1.0)	1		
	278-14113-10	. VALVE, throttle right (#1.0)	1		
10-19	644-14116-15	. NEEDLE (5F15-2)	2		
10-20	164-14137-00	. CLIP	2		
10-21	256-14936-00	. SEAT, spring	2		
10-22	204-14131-00	. SPRING, throttle stop	2		
10-23	246-14126-00	. PACKING	2		
10-24	802-14158-00	. TOP, mixing chamber	2		
10-25	802-14161-00	. NUT, wire adjusting	2		
10-26	127-14124-20	. SCREW, wire adjusting	2		
10-27	802-14169-00	. CAP	2		
10-28	278-14171-00	. PLUNGER, starter	1		
10-29	256-14135-00	. SPRING, plunger	1		
10-30	802-14173-00	. COVER, plunger cap	1		

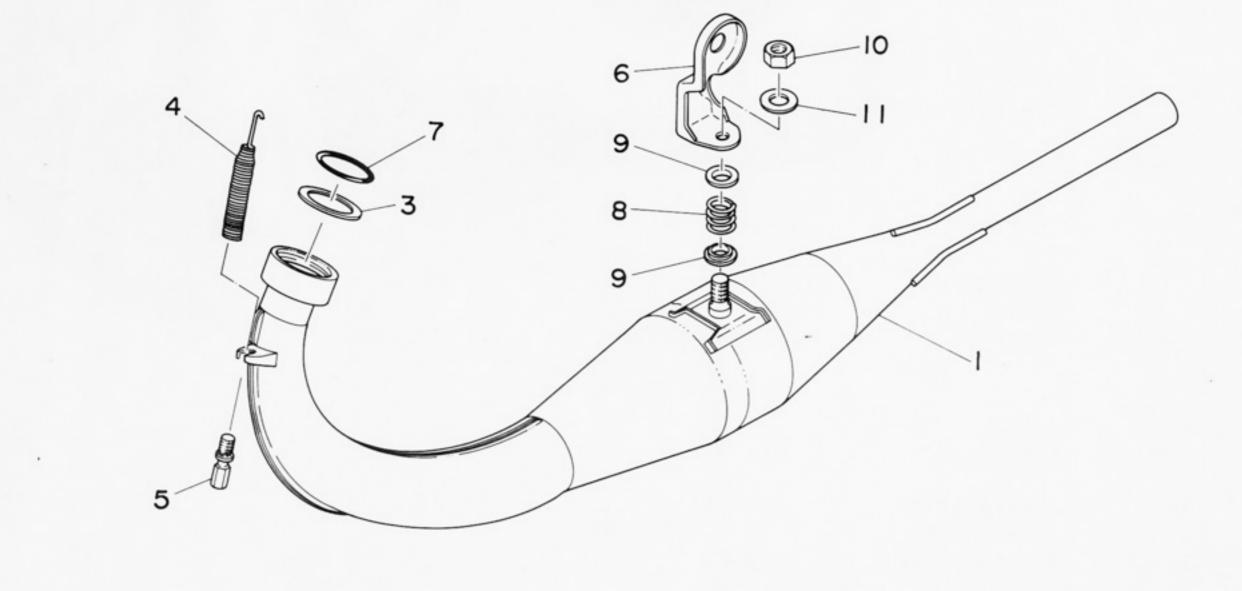
10-31 278-14174-00	. CAP, plunger 1
10-32 132-14179-00	. WASHER, starter lever 1
10-33 170-14178-00	. PLATE, starter lever 1
10-34 93220-09001	. O-RING 1
10-35 278-14175-00	. LEVER, starter left 1
10-36 278-14169-00	. CAP 1
10-37 278-14251-00	. NIPPLE 1
10-38 278-14151-00	. WASHER 1
10-39 307-14149-70	HOSE 1

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Fig. 11 EXHAUST







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EXHAUST

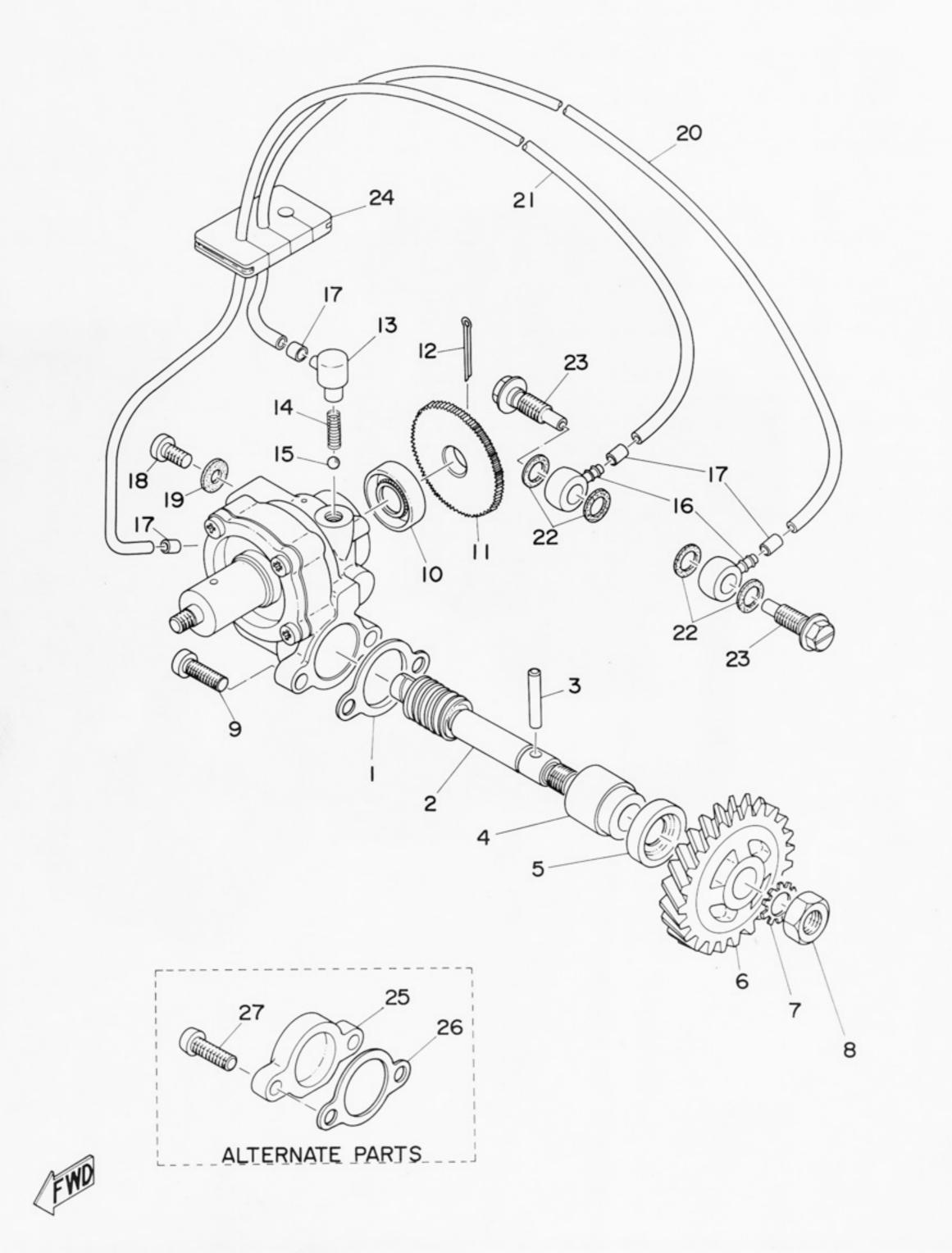
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PARTS Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
11-1	307-14610-71	EXHAUST PIPE ASS'Y, left	1		
11-2	307-14620-71	EXHAUST PIPE ASS'Y, right	1		
11-3	132-14613-00	GASKET, exhaust pipe	2		
11-4	145-14683-00	SPRING, hook	2		
11-5	322-14684-10	BOLT, hook	2		
11- 6	307-14771-70-33	STAY, muffler	2		Yamaha Black
11-7	93210-38243	O-RING	4		
11- 8	240-14773-00	SPRING, muffler	2		
11- 9	240-14764-00	SPACER	4		
11-10	145-14775-00	NUT	2		
11-11	92901-08200	WASHER	2		

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Fig. 12 OIL PUMP



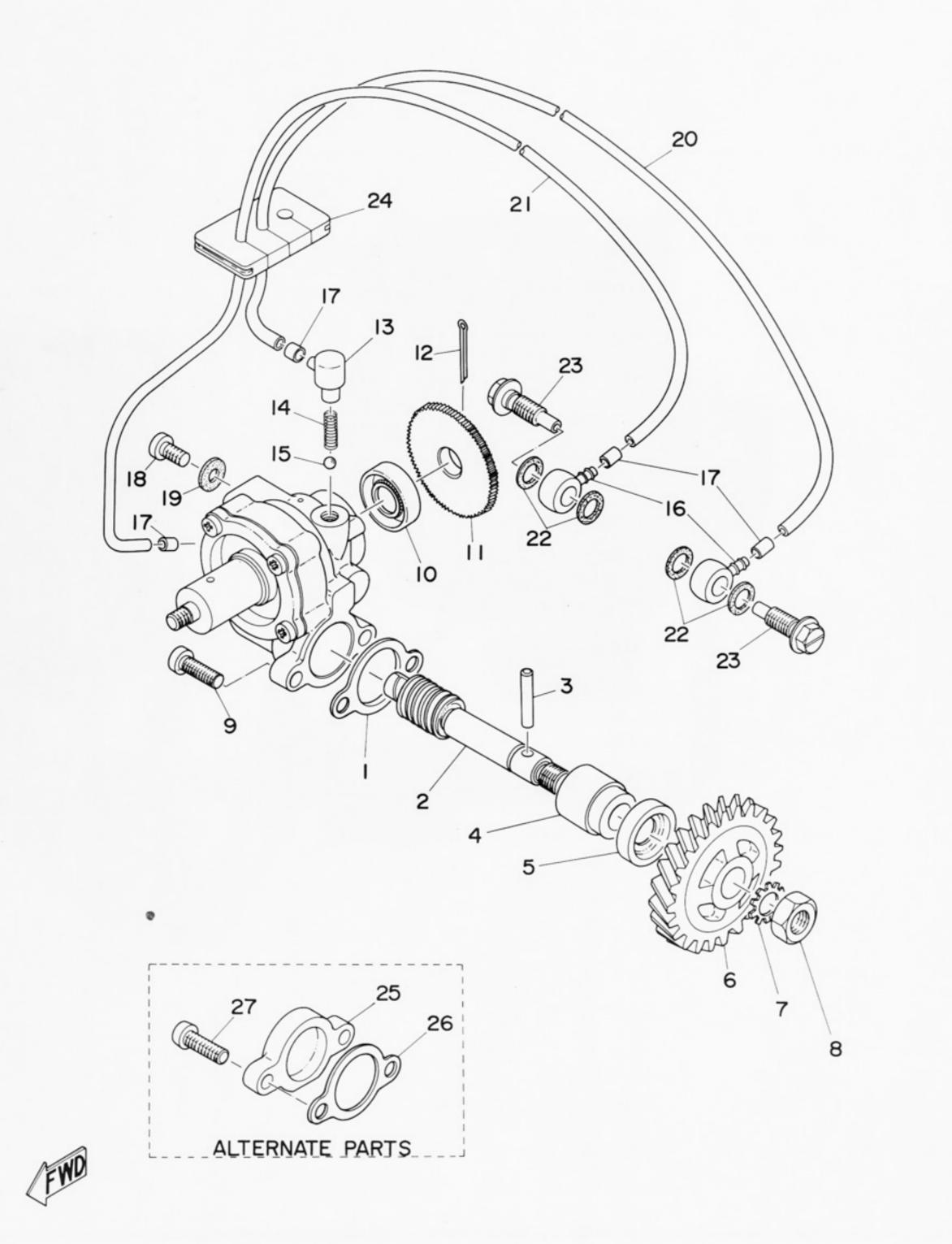
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OIL PUMP

	MA		OIL PUMP			
P	ARTS Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
	12- 1	126-13116-00	GASKET, pump case	1		
	12- 2	174-13175-00	SHAFT, worm	1		
	12- 3	93603-22028	PIN, dowel (3-21.8)	1		
	12-4	137-13176-00	METAL, worm shaft outer	1		
	12- 5	93101-10002	OIL SEAL (S-10-22-7)	1		
	12- 6	132-13178-01	GEAR, drive (34T)	1		
	12- 7	92901-08400	WASHER, tooth	1		
	12- 8	98801-08300	NUT	1		
	12- 9 .	98501-05015	SCREW, panhead	2		
	12- 0-1	400-13101-00	OIL PUMP ASS'Y	1		
	12-10	93101-10001	. OIL SEAL (S-10-21-5)	1		
	12-11	137-13128-00	. PLATE, starter	1		
	12-12	91401-12018	. PIN, cotter	1		
	12-13	353-13552-00	. NOZZLE	2		
	12-14	278-13169-00	. SPRING, check ball	2		
	12-15	93505-32002	. BALL	2		
	12-16	214-13162-00	. BANJO, delivery pipe	2		
	12-17	214-13164-00	. CLIP, delivery pipe	4		
	12-18	98901-04008	. SCREW, bind	1		
	12-19	137-13187-00	. GASKET, breather (4.2-8.5-0.5)	1		
	12-20	278-13161-00	. PIPE, delivery (3-420)	1		
	12-21	214-13161-00	. PIPE, delivery (3-240)	1		
	12-22	137-13167-00	GASKET, banjo bolt 1 (6-13-0.5)	4		



Fig. 12 OIL PUMP



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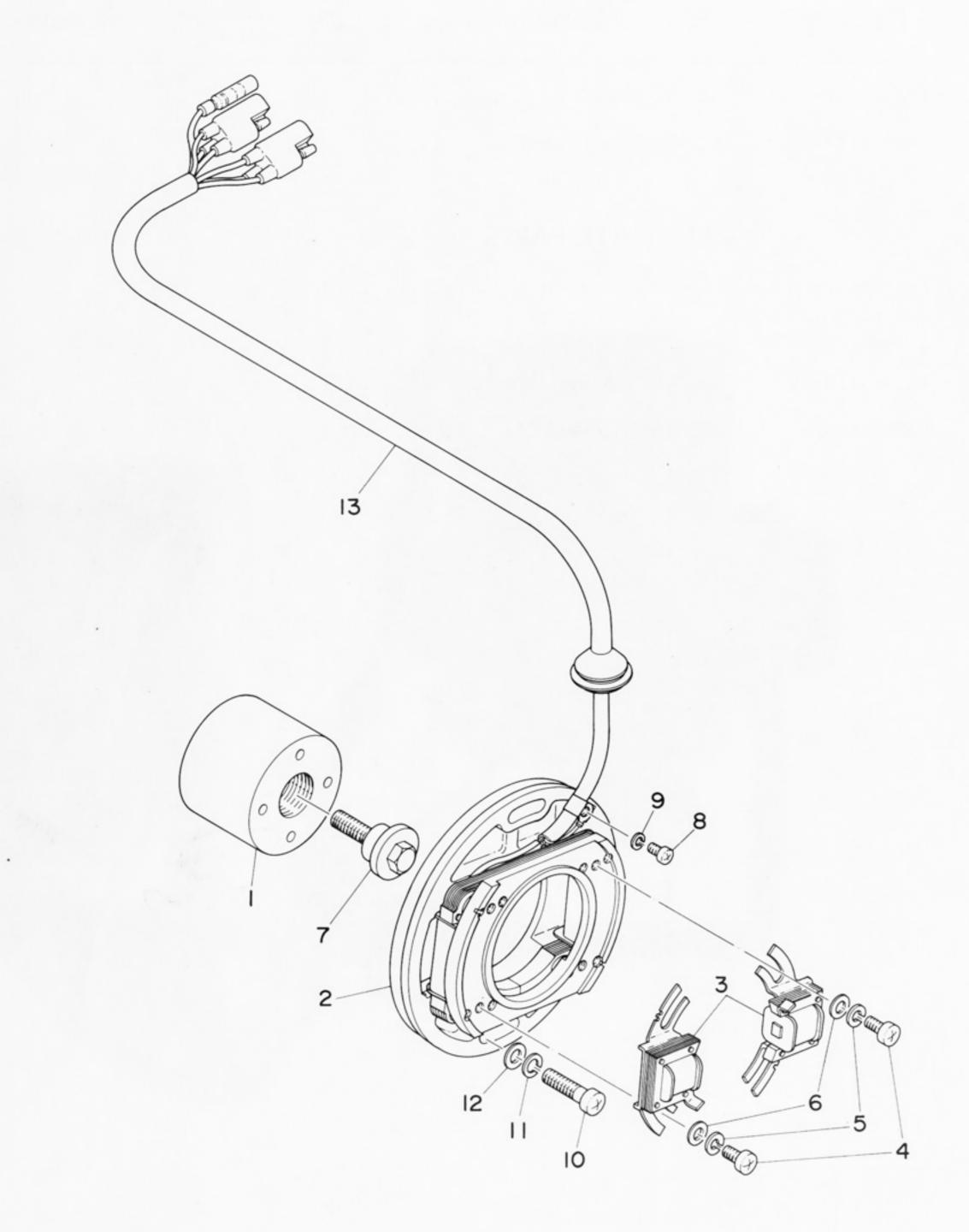
OIL PUMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12-23	132-13166-00	BOLT, banjo 2	2		
12-24	293-13174-00	HOLDER, oil pump	1		
12-25	161-15426-00	ALTERNATE PARTS COVER, oil pump	1		
12-26	126-13116-00	GASKET, pump case	1		
12-27	98501 - 05015	SCREW, panhead			

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Fig. 13 C.D.I.MAGNETO





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C.D.I.MAGNETO

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			N STATISTICS IN STREET	The State of the State of the State of the	
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 0-1	400-85500-12	C.D.I MAGNETO ASS'Y	1		
13- 1	400-85550-11	. ROTOR	1		
13- 2	400-85510-10	. STATOR ASS'Y	1		
13-3	322-85543-10	. COIL, pulser	2		
13-4	98501 - 05010	. SCREW, panhead	4		
13- 5	92901-05100	. WASHER, spring	4		
13- 6	92901-05200	. WASHER, plain	4		
13- 7	328-85559-10	. BOLT, rotor set	1		
13-8.	98501-04008	. SCREW, panhead	1		
13- 9	92901-04100	. WASHER, spring	1		
13-10	98580-05030	. SCREW, panhead	2		
13-11	92901-05100	. WASHER, spring	2		
13-12	92901-05027	. WASHER, plain			
13-13,	328-85515-10	. WIRE, read	1		

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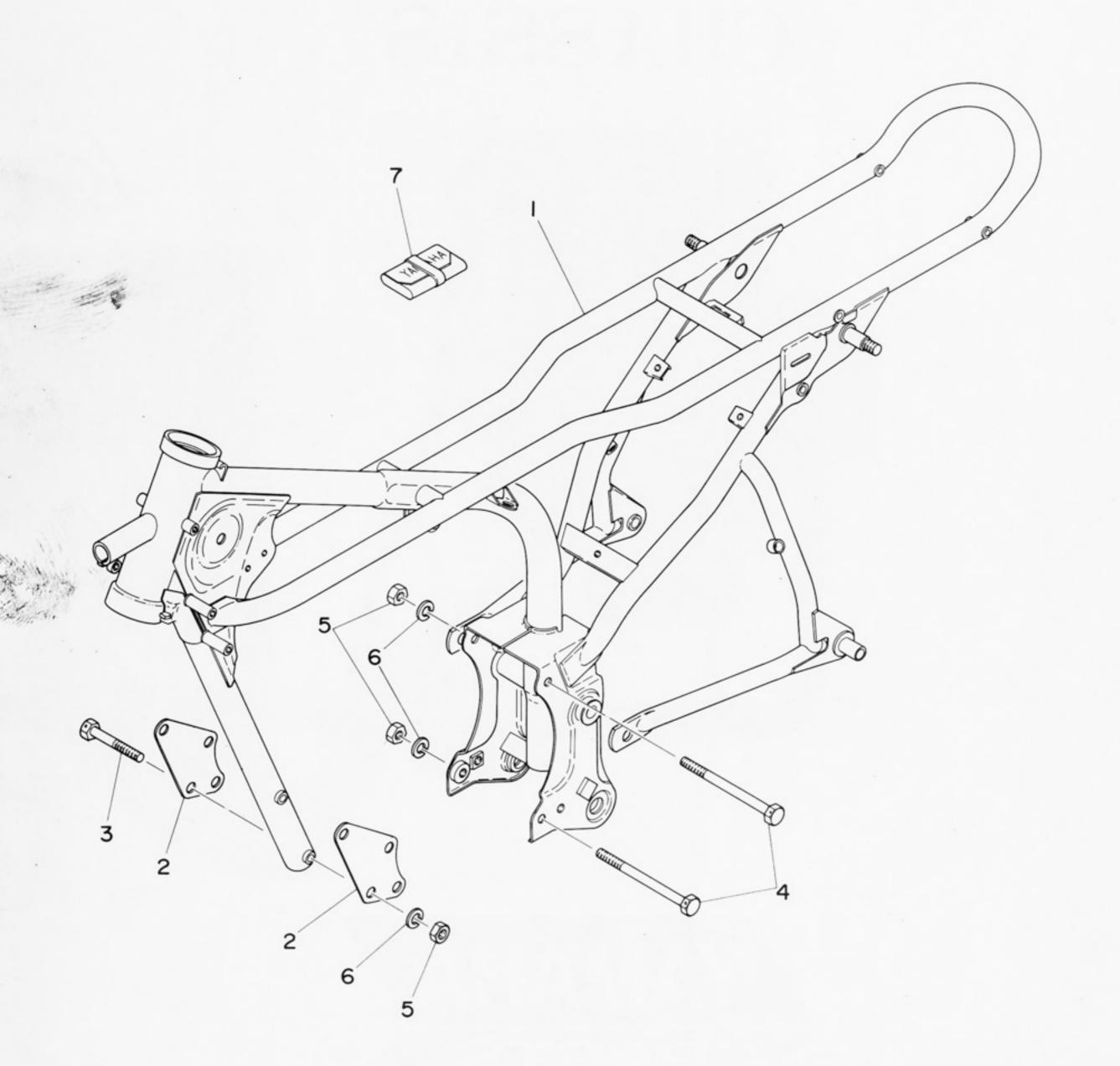


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Fig. 14 FRAME





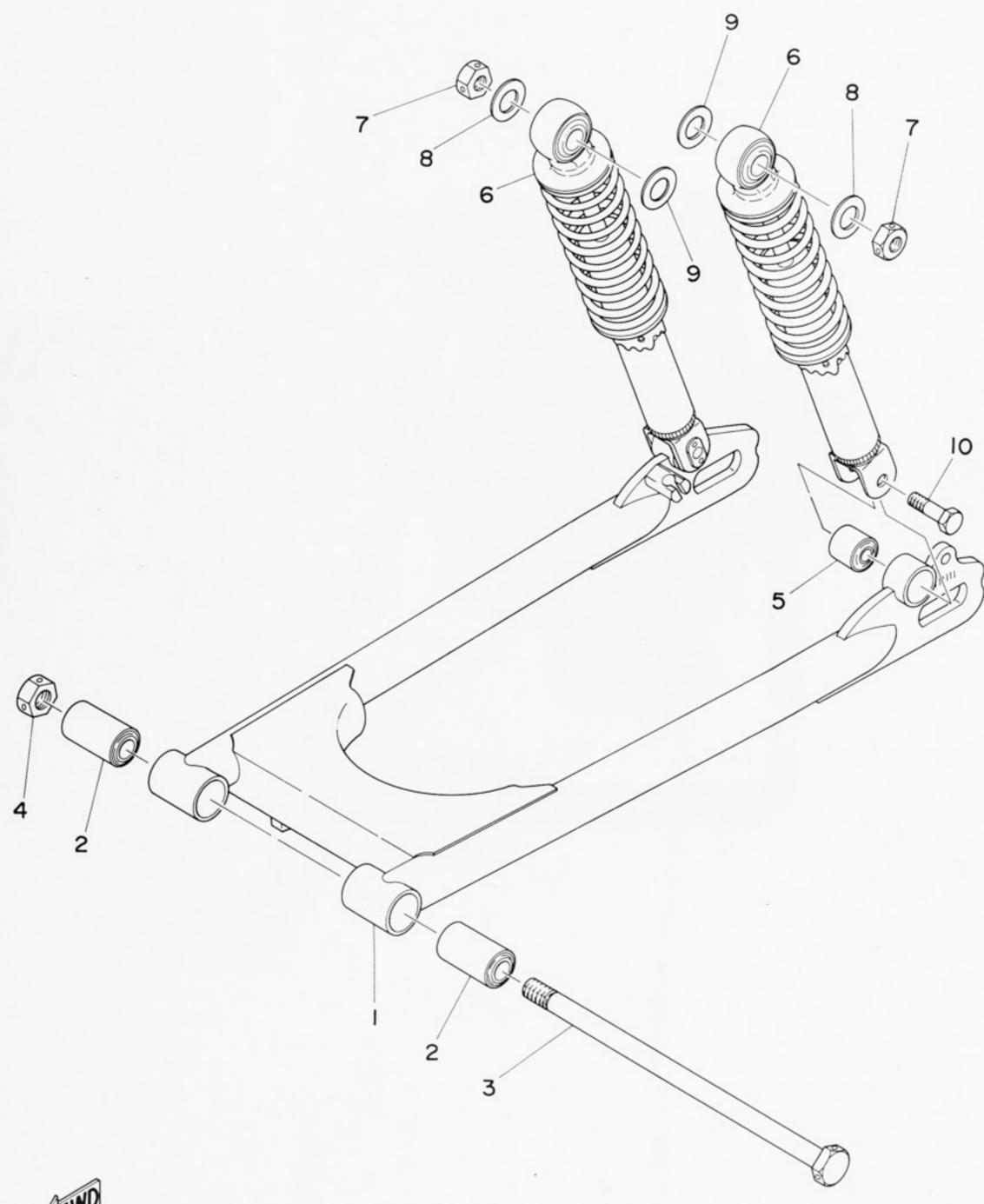
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FRA	ME

	AMA		FRAME			
Р	ARTS Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
	14- 1	400-21110-00-33	FRAME COMP	1		Yamaha Black
	14- 2	307-21315-00-33	STAY, engine front	2		Yamaha Black
	14-3	95101-08055	BOLT, engine mounting 1	4		
	14- 4	95101-08115	BOLT, engine mounting 2	2		
	14- 5	95301-08100	NUT	6		
	14- 6	92901-08100	WASHER, spring	6		
	14- 7	183-28100-10	TOOL ASS'Y	1		







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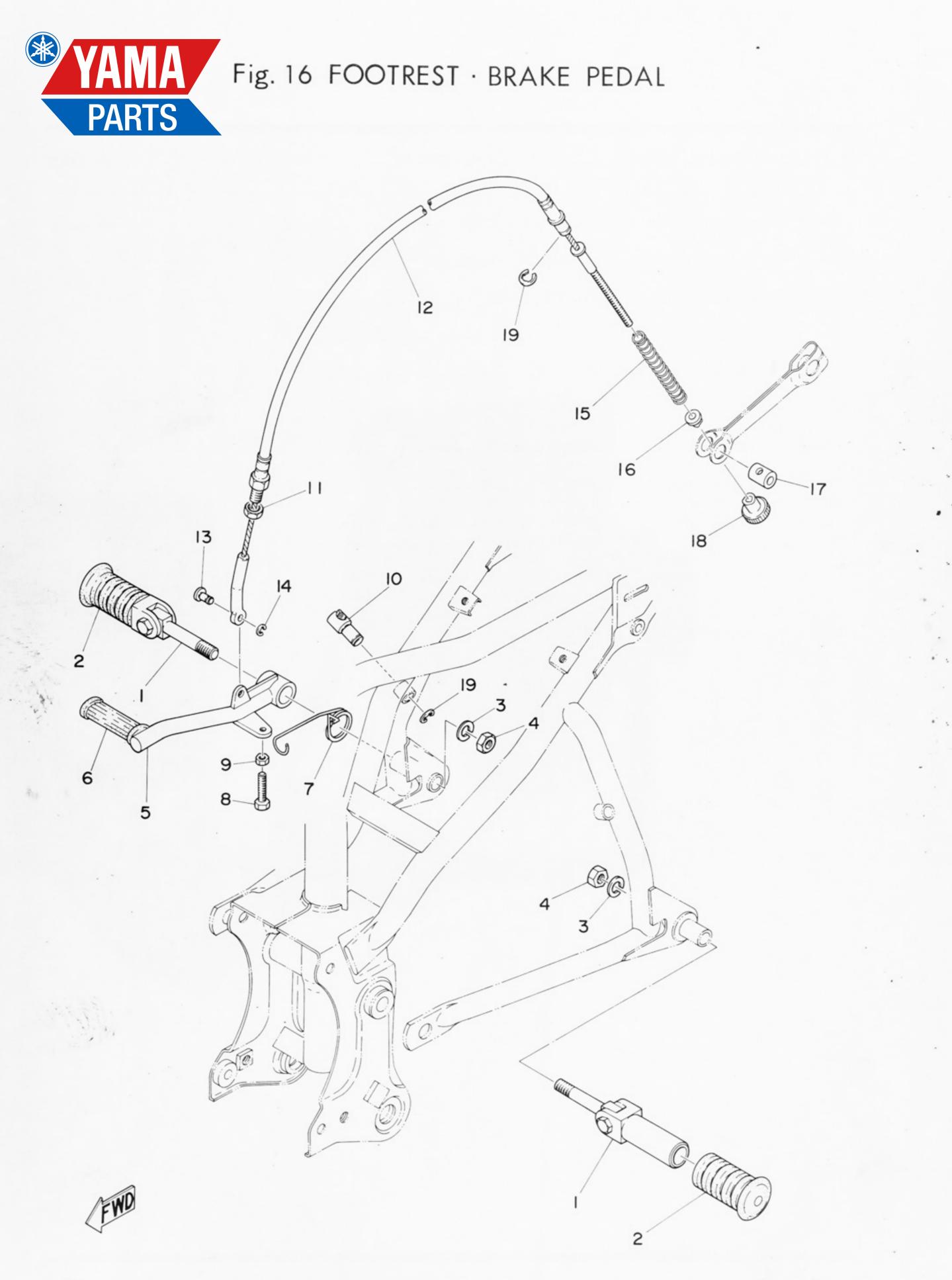
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REAR ARM · REAR CUSHION

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
15-1	400-22110-00-33	REAR ARM COMP	1		Yamaha Black
15- 2	307-22123-00	BUSHING, rear arm	2		
15-3	90109-12172	SHAFT, pivot	1		
15-4	95301 - 12100	NUT	1		
15- 5	164-22216-00	BUSHING, rear cushion	2		
15- 6	400-22210-00	REAR CUSHION ASS'Y	2		
15-7	95301-10100	NUT	2		
15- 8	102-22243-00	WASHER, rear cushion (14.8-27-2)	2		
15- 9	135-22243-00	WASHER, rear cushion (14.8-27-2)	2		
15-10	400-22241-00	BOLT, rear cushion	2		

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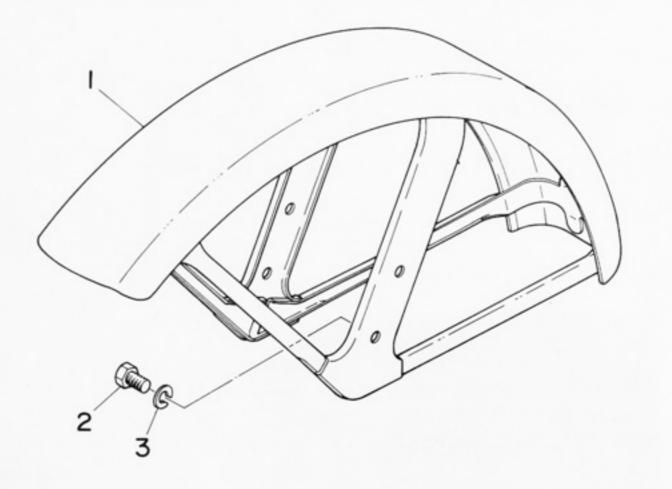


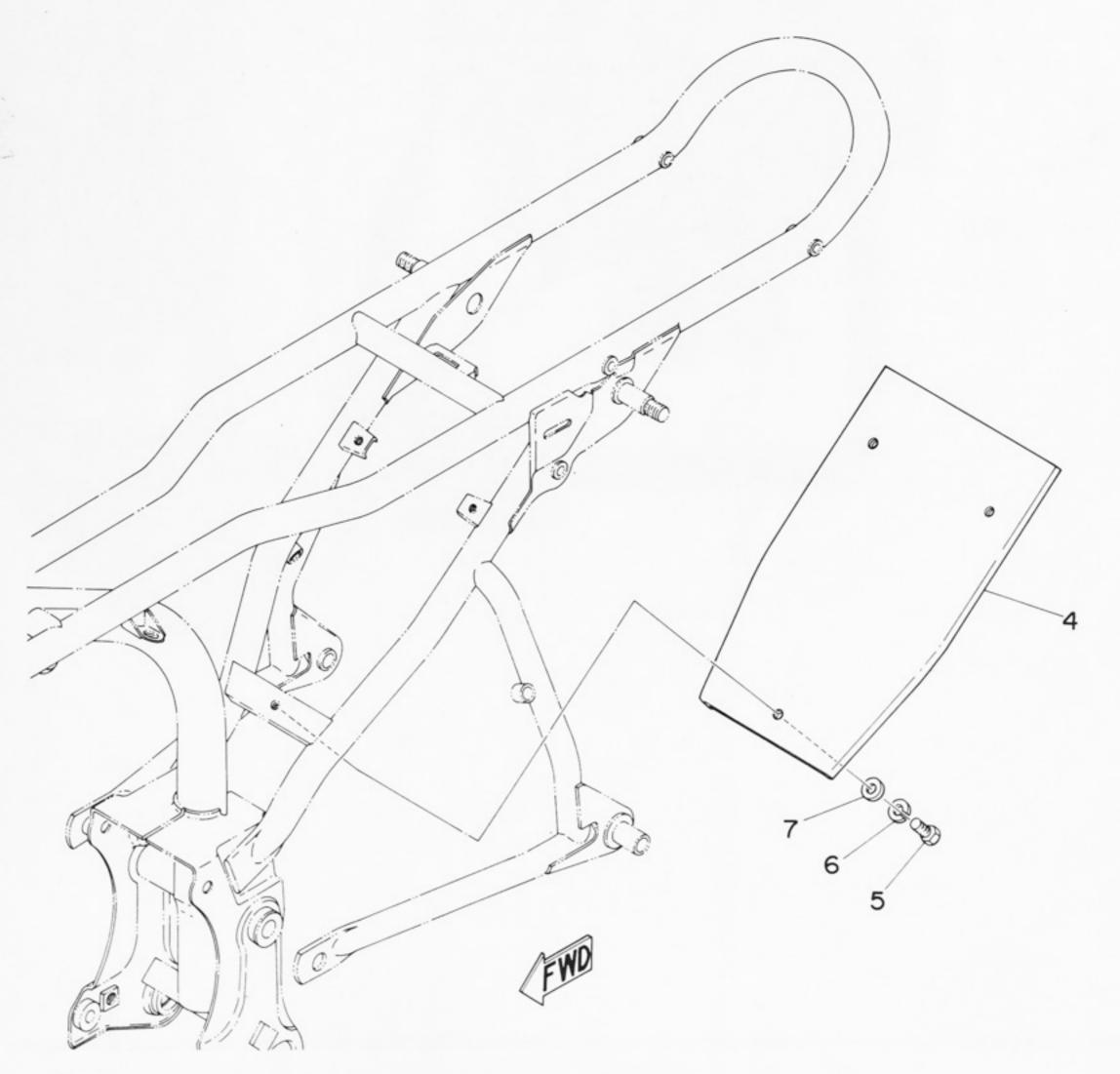
FOOTREST · BRAKE PEDAL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
16-1	240-27400-00	FOOTREST ASS'Y	. 2		
16-2	240-27413-00	. COVER, footrest	2		
16-3	92901-10100	WASHER, spring	2		
16-4	95301-10300	NUT	2		
16- 5	400-27211-00-91	PEDAL, brake	1		
16- 6	240-18113-00	COVER	1		
16- 7	400-27216-00	SPRING, brake pedal	1		
16- 8	91201-06025	BOLT	1		
16-9	98801-06300	NUT	1		
16-10	400-26396-00	HOLDER, wire adjusting	1		- 24-
16-11	95301-08300	NUT	1		
16-12	400-26351-01	WIRE, brake rear	1		
16-13	143-27229-00	PIN, joint	1		
16-14	93430-04002	CIRCLIP (E-4)	1		

16-15	294-27236-00	SPRING, return 1	L
16-16	294-27239-00	SEAT, spring 1	
16-17	400-27237-00	PIN, clevis 1	
16-18	400-27238-00	NUT, adjusting 1	L
16-19	93430-06005	CIRCLIP (E-6) 3	3







FRONT FENDER · REAR FENDER ·

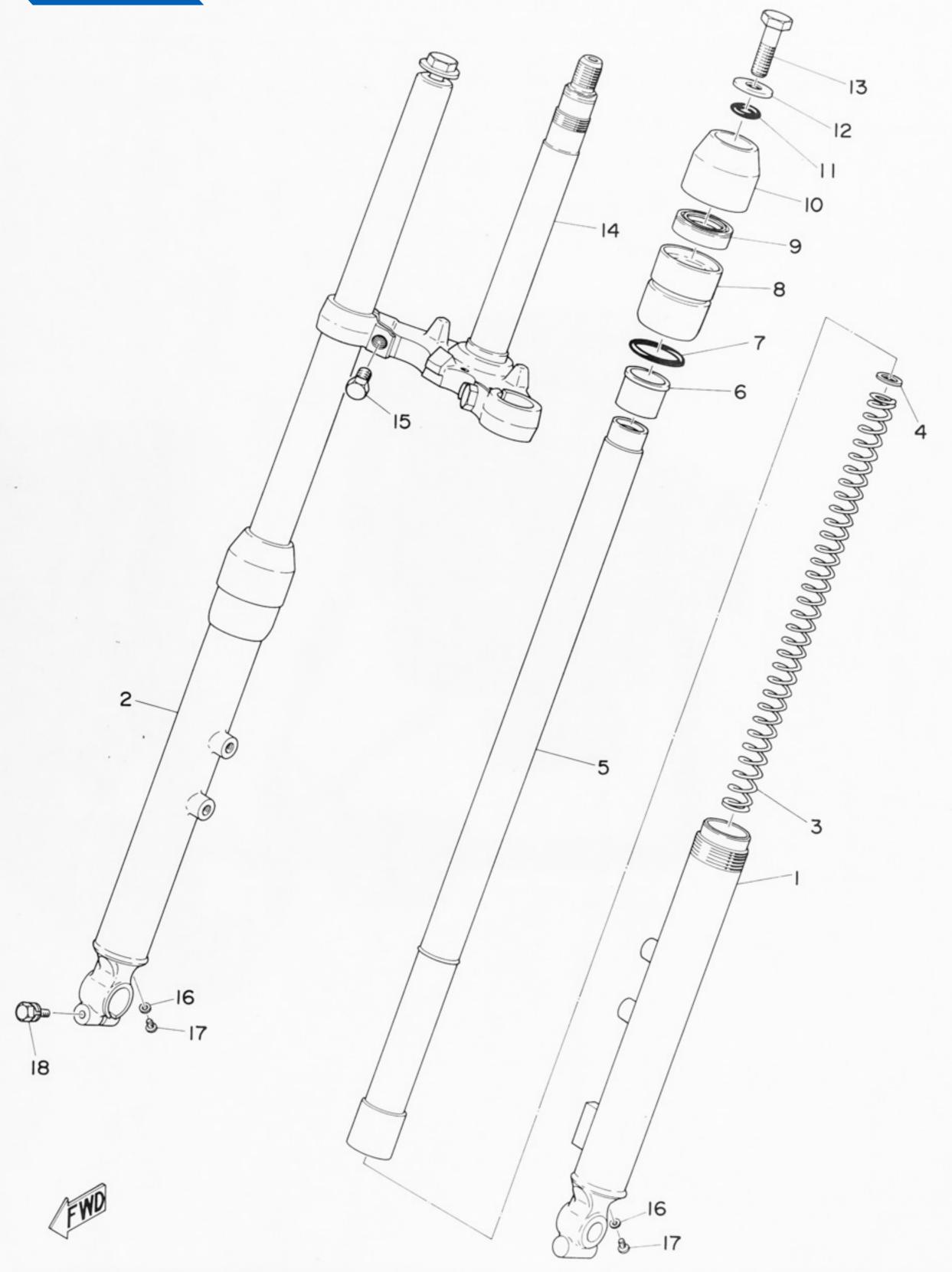
PARTS Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
17-1	400-21510-00-A6	FRONT FENDER COMP	1		Cinquasia Red
17-2	95201-08010	BOLT	4		
17-3	92901-08100	WASHER, spring	4		
17-4	400-21610-00	REAR FENDER COMP	1		
17- 5	95201-06015	BOLT	3		
.17-6	92901-06100	WASHER, spring	3		
17-7	92901-06200	WASHER, plain	3		

YAMAHA MOTOR CO., LTD.

YAMA



Fig. 18 FRONT FORK



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YAMA

FRONT FORK

PARTS Ret. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
18- 0-1	400-23101-00	FRONT FORK ASS'Y	1		
18-1	400-23126-00-33	. TUBE, outer left	1		Yamaha Black
18- 2	400-23136-00-33	. TUBE, outer right	1		Yamaha Black
18-3	400-23141-00	. SPRING	2		
18- 4	252-23149-00	. WASHER, spring upper	2		
18- 5	400-23124-00	. TUBE, inner	2		
18- 6	164-23125-00	. METAL, slide	2		
18-7	164-23147-00	. O-RING	2		
18-8	307-23150-00	. OUTER NUT COMP	2		
18- 9	307-23145-00	OIL SEAL	2		
18-10	252-23144-00	. SEAL, dust	2		
18-11	307-23114-00	. PACKING	2		
18-12	183-23112-00	. WASHER, cap	2		
18-13	307-23111-00	. BOLT, cap	2		
18-14	400-23340-00-33	. UNDER BRACKET COMP	1	f	-Yamaha Black

18-15 122-23346-01 . BOLT, under bracket 2

 18-16
 122-23129-00
 . GASKET, drain plug
 2

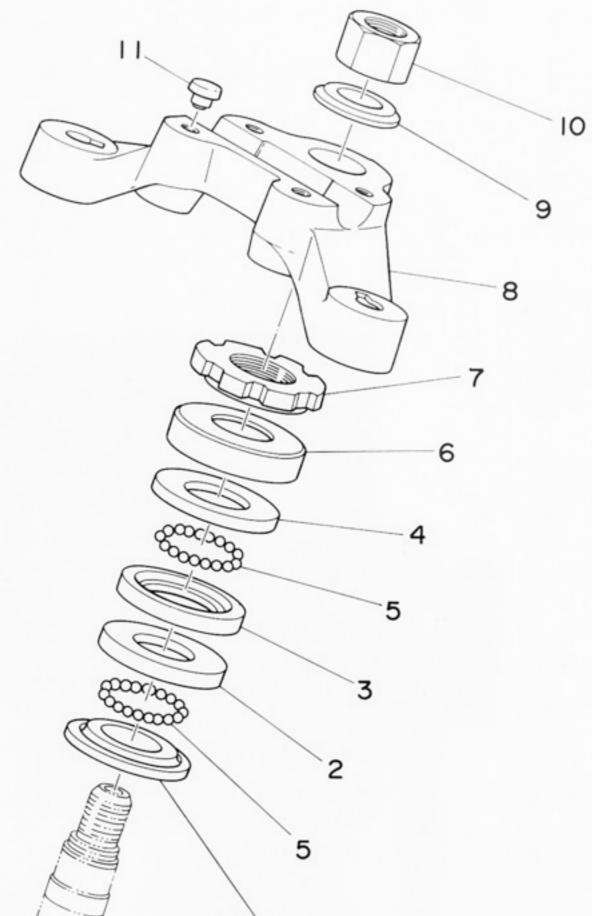
 18-17
 122-23119-01
 . FLUG, drain
 2

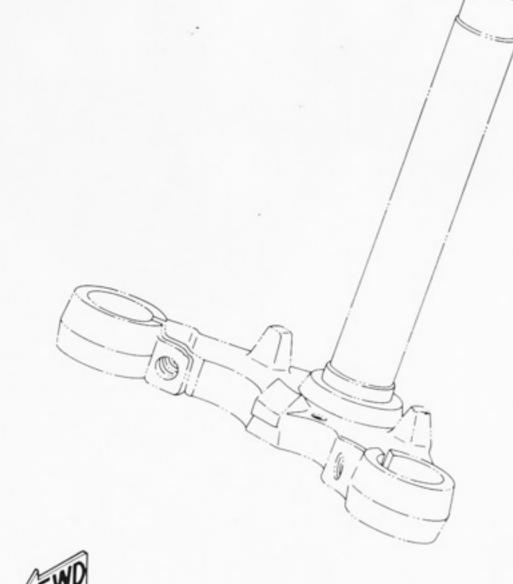
 18-18
 122-23128-00
 . BOLT
 1





Fig. 19 STEERING







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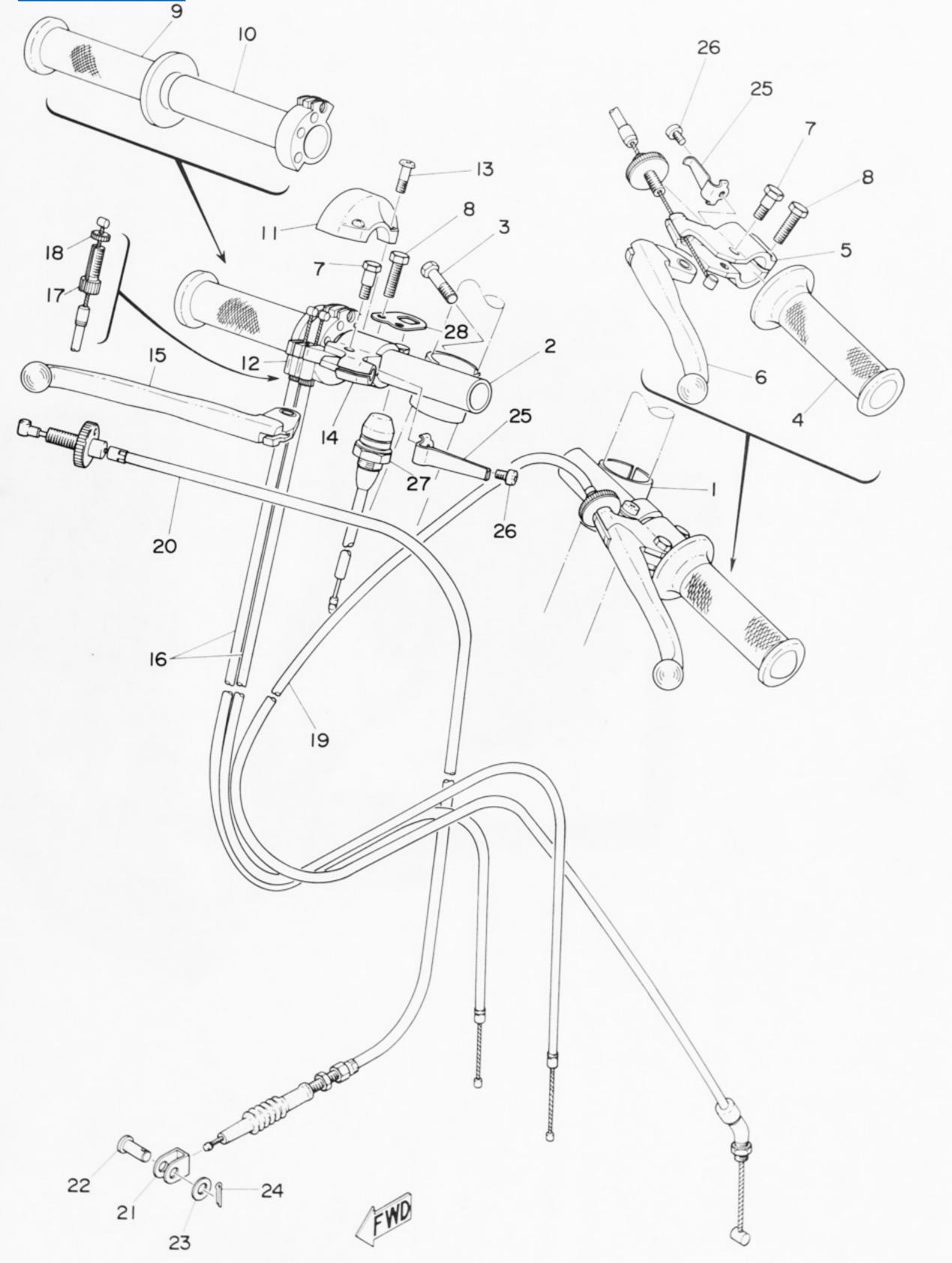
STEERING

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
19- 1	156-23411-00	RACE, ball 1	1		
19-2	156-23412-00	RACE, ball 2	1		
19- 3	183-23412-00	RACE, ball 2	1		
19- 4	183-23411-00	RACE, ball 1	1		
19- 5	93501-04011	BALL	38		
19- 6	136-23415-00	COVER, ball race	1		
19- 7	137-23454-00	NUT, fitting	1		
19- 8	307-23435-00-98	CROWN, handle	1		Frosting Black
19-9	174-23443-00	WASHER, crown	1		
19-10	98803-16200	NUT	1		
19-11	116-83931-00	FLUG, blind	4		

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Fig. 20 HANDLE · WIRE





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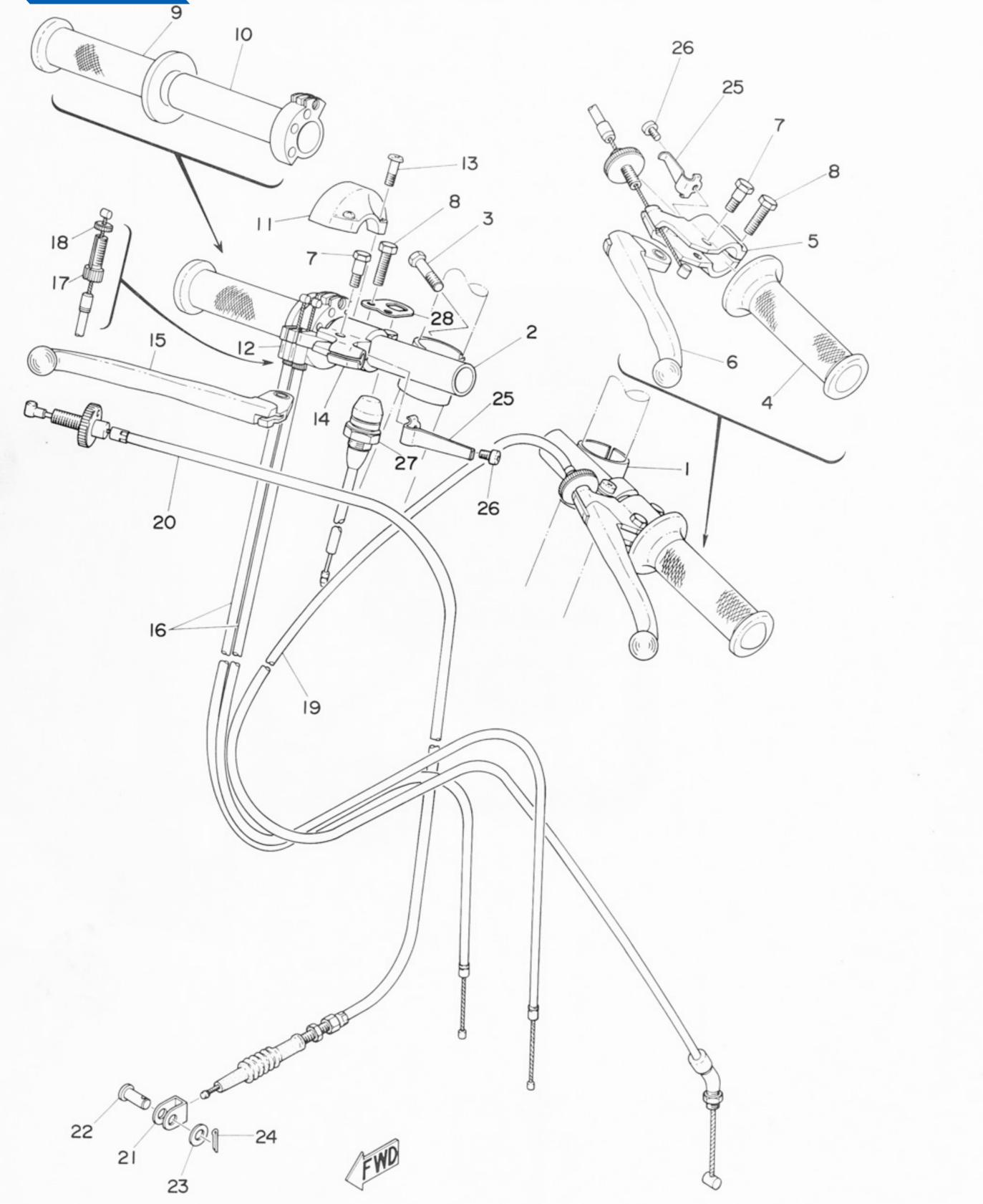
$\mathsf{HANDLE}\cdot\mathsf{WIRE}$

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20- 1	307-26121-70-33	HANDLE, left	1		Yamaha Black
20- 2	307-26122-70-33	HANDLE, right	1		Yamaha Black
20- 3	97201-08030	BOLT	2		
20- 4	240-26241-00	GRIP, left	1		
20- 5	240-82811-00	HOLDER, lever left	1		
20- 6	150-83912-00	LEVER, left	1		
20- 7	152-83915-00	SCREW, lever fitting	2		
20- 8	91201-06025	BOLT	4		
20- 9	240-26242-00	GRIP, right	1		
20-10	400-26243-00	TUBE, guide	1		
20-11	256-26281-00	CAP, grip upper	1		
20-12 .	177-26282-01	CAP, grip under	1		
20-13	98501-05030	SCREW, panhead	2		
20-14	240-82821-00	HOLDER, lever right	1		
20-15	150-83922-00	LEVER, right	1		
20-16	400-26312-01	WIRE, throttle	2		
20-17	177-26253-01	BOLT, wire adjusting	2		
20-18	177-26251-00	NUT	2		
20-19	400-26335-00	WIRE, clutch	1		
20-20	400-26341-00	WIRE, brake	1		
20-21	156-26347-00	JOINT, wire	1		
20-22	156-27229-00	PIN, link joint 2	1		
20-23	156-27226-00	WASHER, pedal link	2		

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Fig. 20 HANDLE · WIRE





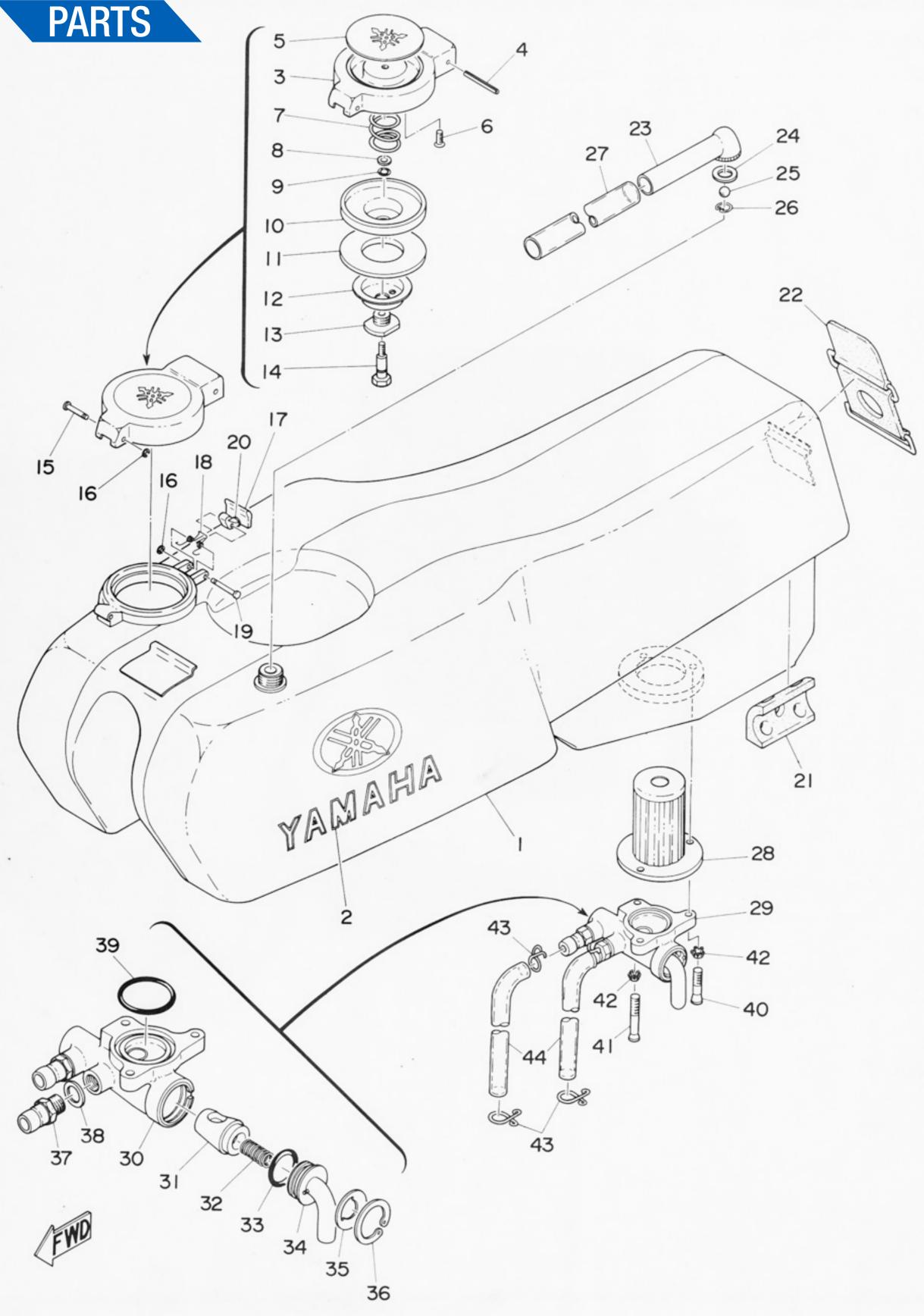
$\mathsf{HANDLE}\cdot\mathsf{WIRE}$

PARTS Ret. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20-24	91401-20012	PIN, cotter	2		
20-25	145-26368-00	SPRING, lock	2		
20-26	97601 - 05108	SCREW, panhead	2		
20-27	328-83976-00	SWITCH, handle 1	1		
20-28	294-83974-00	HOLDER, handle switch	1		

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Fig. 21 FUEL TANK



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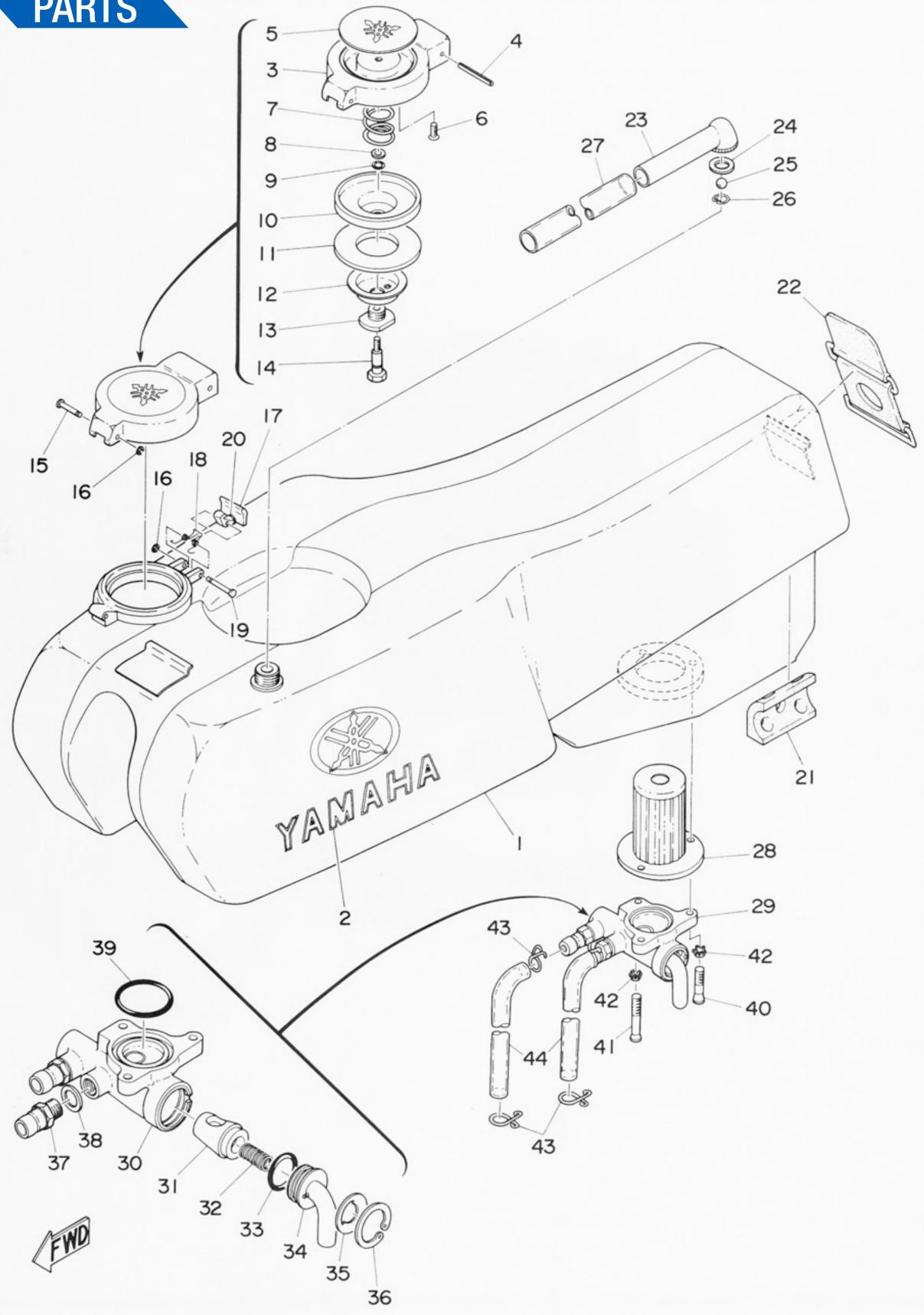
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	AMA		fuel tank			
	PARTS Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
	21 - 1	400-24110-00-01	FUEL TANK COMP	1		Cinquasia Red/White
	21 - 2	240-24161-00	. EMBLEM, fuel tank	2		
	21 - 3	256-24611-00	вору, cap	1		
	21-4	91609-25032	PIN, spring	1		
	21- 5	256-24614-00	PLATE, cap	1		
	21- 6	98702 - 03008	SCREW, flathead	2		
••	21 - 7	256-24621-00	SPRING, cap	1		
	21- 8	92901-04100	WASHER, spring	1		
``	21 - 9	93210-04122	O-RING (1.2-4.0)	1		
	21 - 1 0	256-24613-00	DISK, cap	1		
	21 - 11	256-24612-00	PACKING, cap	1		
	21 -1 2	256-24615-00	GASKET, plate	1		
	21-13	256-24626-00	BOLT, cap	1		
	21 -1 4	256-24625-00	GUIDE, cap	1		
	21-15	256-24623-00	PIN 1	1		
	21 - 16	93430-02001	CIRCLIP (E-1.9)	2		
	21-17	256-24628-00	ноок	1		
	21-18	256-24637-00	SPRING	1		
	21-19	256-24624-00	PIN 2	1		
	21-20	93210-06125	O-RING (1.9-5.8)	1		
	21-21	240-24181-00	DAMPER, locating 1	6		
	21-22	240-24173-00	BAND, fuel tank	2		
	21-23	143-24681-00	NUT, breather	1		•

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Fig. 21 FUEL TANK



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FUEL TANK

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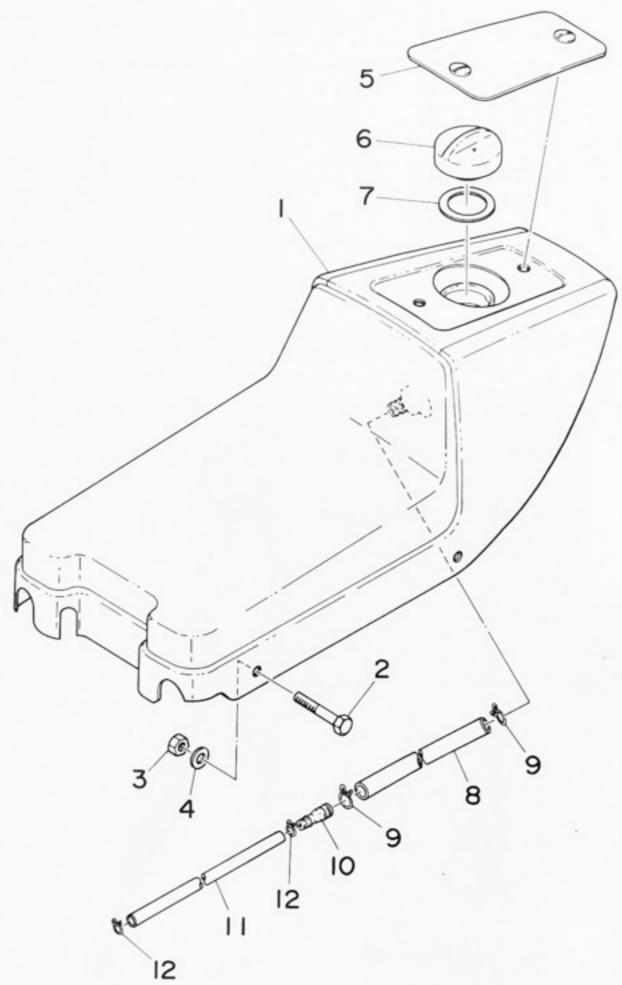
ΑΠΙΟ					
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21 - 24	143-24683-00	GASKET, breather nut	1		
21-25	143-24684-00	BALL, valve	1		
21-26	143-24685-00				
21-20	143-24885-00	CLIP, ball holder PIPE, breather			
21-28	294-24167-00	STRAINER			
21-29	240-24500-00	FUEL COCK ASS'Y	1		
21-30	240-24511-00	. BODY, fuel cock	1		
21-31	240-24523-00	. VALVE	1		
21-32	145-24529-00	. SPRING	1		
21-33	240-24534-00	. SEAL, cock lever	1		
21-34	240-24524-00	. LEVER, cock	1		
21-35	240-24525-00	. PLATE, lever fitting	1		
21-36	240-24544-00	. RING, lever stop	1		

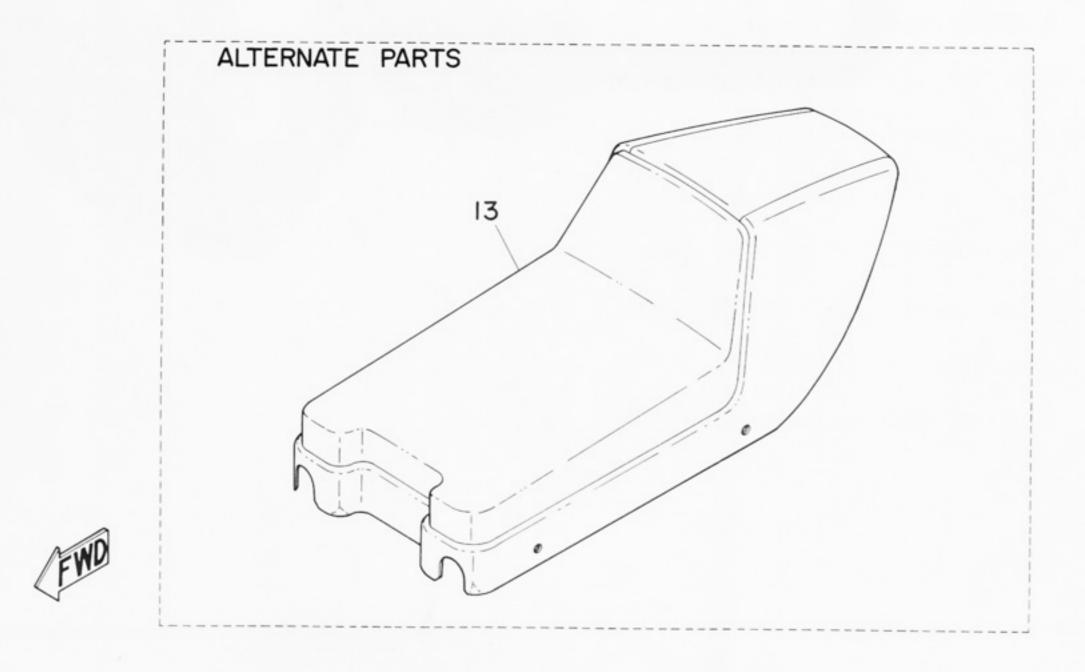
21-37	240-24537-00	. NIPPLE	2
21-38	240-24528-00	. GASKET	2
21-39	93210-38146	O-RING (1.7-38)	1
21-40	98701-04026	SCREW, flathead	2
21-41	98701 - 04035	SCREW, flathead	1
21-42	92901-04500	WASHER, tooth	3
21-43	143-24356-00	CLIP, pipe	4
21-44	400-24311-00	PIPE, fuel	2



Fig. 22 SEAT

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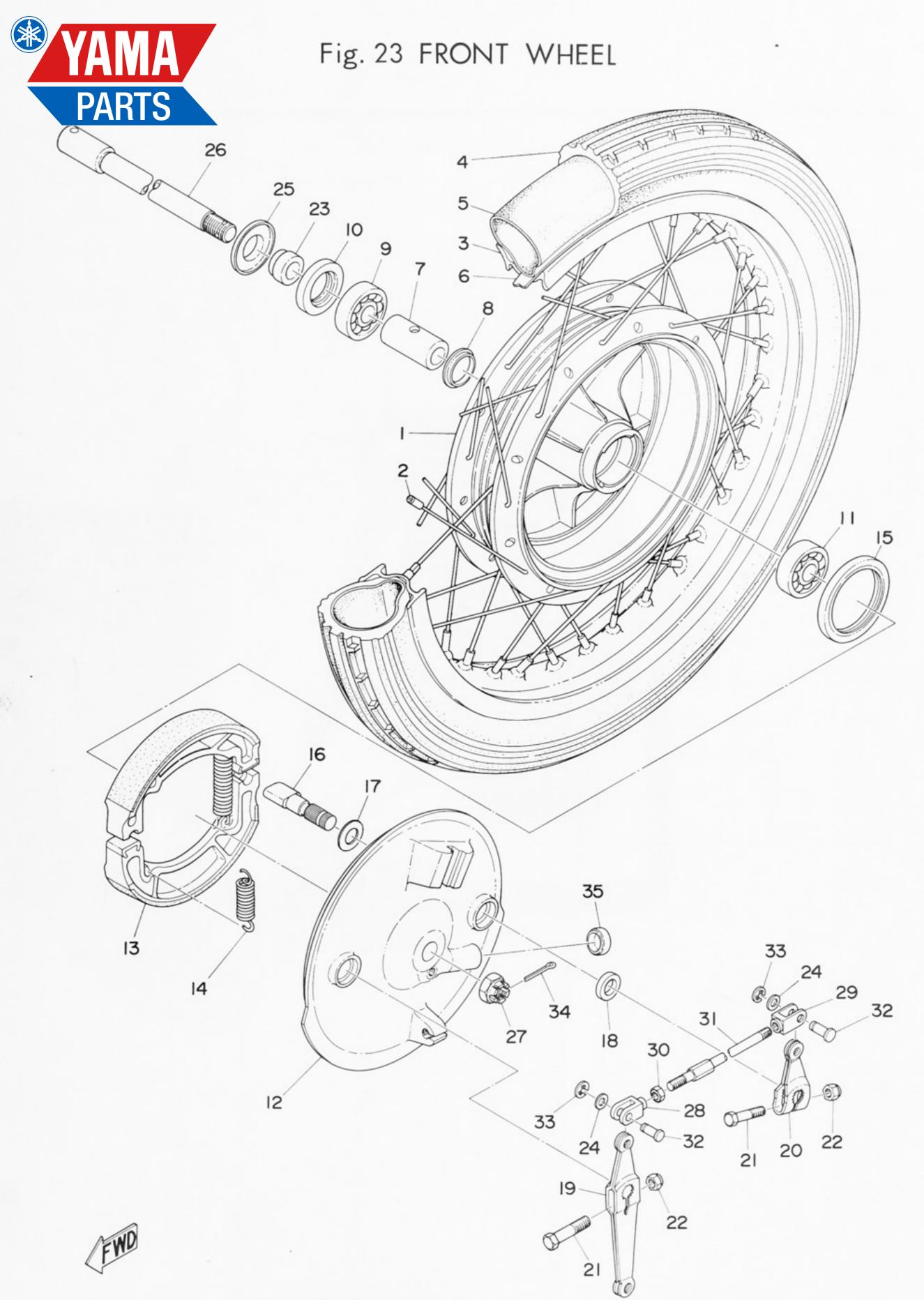


SEAT

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	400-24710-11-01	SINGLE SEAT ASS'Y	1		Cinquasia Red Whit
22- 2	95201 - 06040	BOLT	4		
22- 3	145-28364-00	NUT, fitting	4		
22- 4	92901-06200	WASHER, plain	4		
22- 5	240-24732-00	COVER, plate	1		
22- 6	240-21770-01	OIL TANK CAP ASS'Y	1		
22- 7	240-21772-00	GASKET, cap (25.2-40-2)	1		
22- 8	240-21766-00	PIPE, oil (5-460)	1		
22- 9	143-24356-00	CLIP, pipe	2		
22-10	240-21743-00	CONNECTOR, oil pipe	1		
22-11	170-21766-00	PIPE, oil (5-540)	1		
22-12	101-24356-00	CLIP, pipe	2		

ALTERNATE PARTS

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FRONT WHEEL

PARTS					
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
23- 1	246-25111-00	HUB	1		
23- 2	400-25104-00	SPOKE SET	ls		
23- 3	94416-18110	RIM (1.60A-18)	1		
23- 4	94125-18110	TIRE (2.50-18-4PR)	1		
23- 5	94225-18006	TUBE (2.50-18)	1		
23- 6	94330-18010	BAND, rim	1		
23- 7	136-25317-00	SPACER, bearing	1		
23- 8	148-25115-00	FLANGE, spacer	1		
23- 9	93306-30201	BEARING (6303Z)	1		
23-10	93102-22014	OIL SEAL (SD-22-42-7)	1		
23-11	93306-30203	BEARING (RS-15-35-11)	1		
23-12	337-25121-00	PLATE, brake shoe	1		
23-13	168-25130-00	BRAKE SHOE COMP	2		
23-14	246-25333-00	SPRING, return	2		

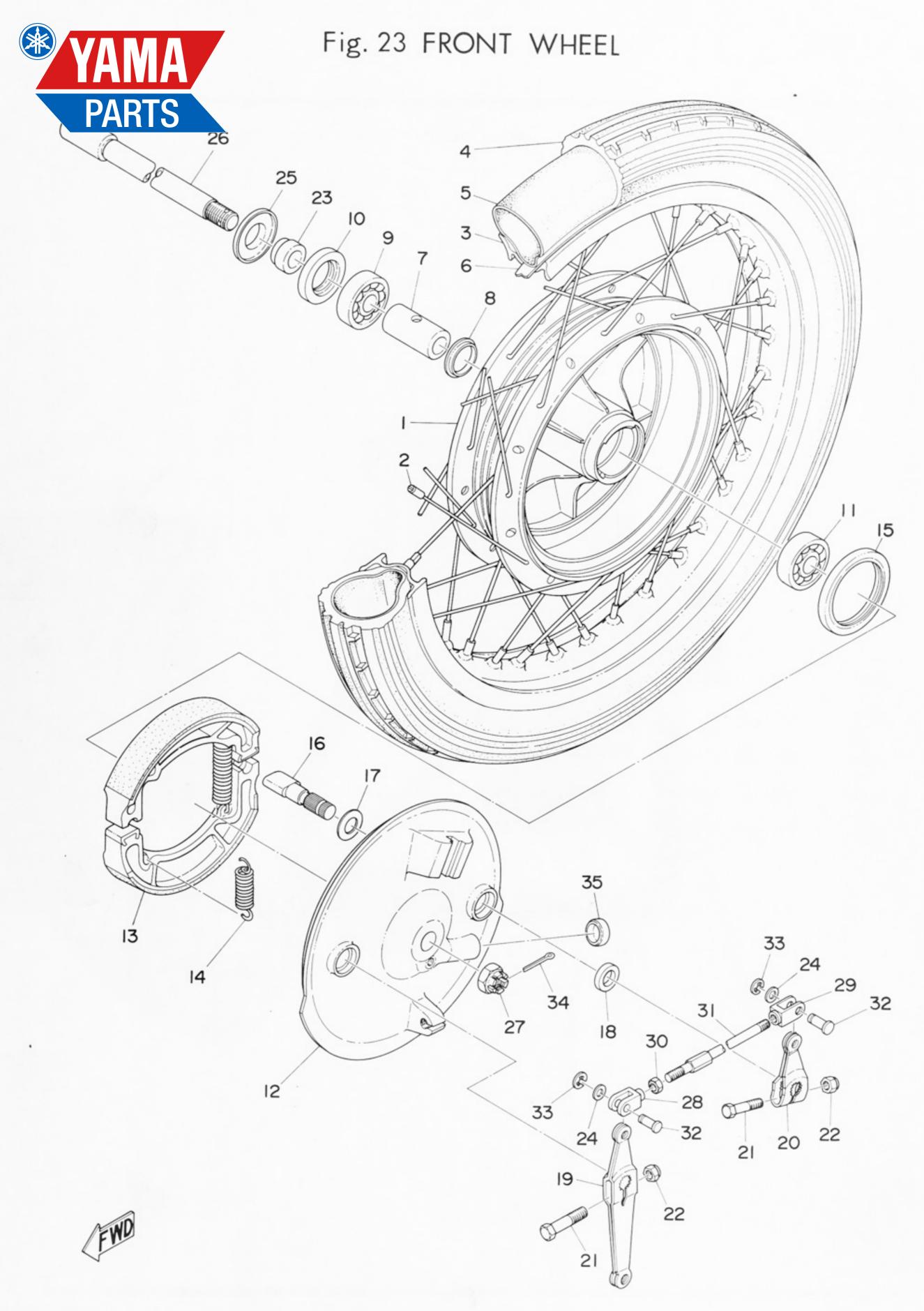
23-15 93	3105-53013	OIL SEAL	(SDD-53-65-	7)	1	
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23-16	246-25151-00	CAMSHAFT	2
23-17	148-25353-00	SHIM, camshaft	2
23-18	148-25359-00	SEAL, camshaft	2
23-19	337-25155-00	LEVER, camshaft 1	1
23-20	337-25156-00	LEVER, camshaft 2	1
23-21	95201-06030	BOLT	2

23-22	145-28364-00	NUT, fitting		 2
23-23	174-25183-00	COLLAR, whee	l shaft	 1



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FRONT WHEEL

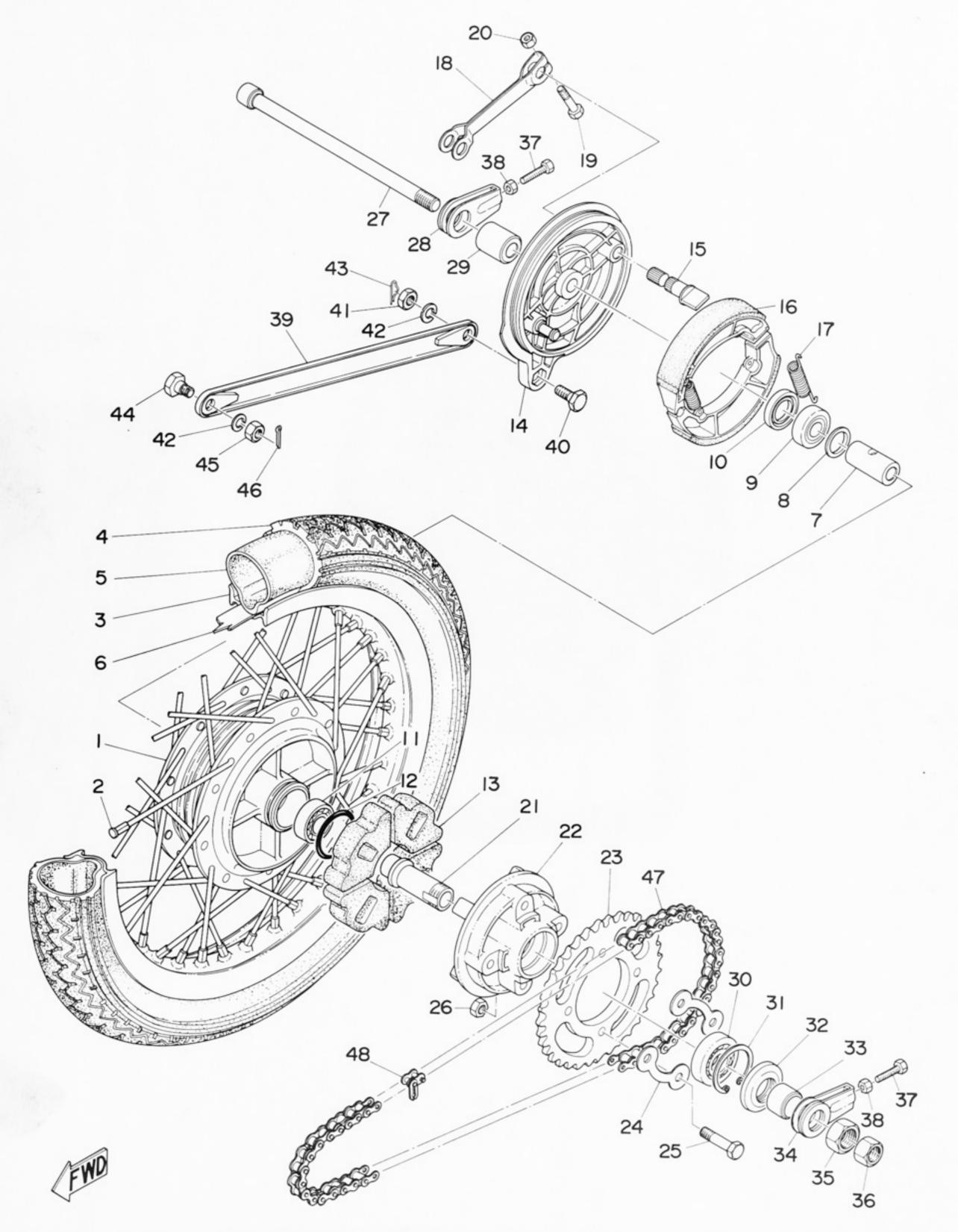
	ADTC				•	
P	ARTS Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
	23-24	92901-06200	WASHER, plain	1		
	23-25	246-25118-00	COVER, hub dust	1		
	23-26	246-25181-00	SHAFT, wheel	1		
	23-27	214-25182-01	NUT, wheel shaft	1		
	23-28	152-25163-00	END, rod 1	1		
	23-29	152-25164-00	END, rod 2	1		
	23-30	98803-06300	NUT	1		
	23-31	152-25161-00	ROD, connecting	1		
	23-32	152-25165-00	PIN, rod end	2		
	23-33	93430-04003	CIRCLIP (E-4)	2		
	23-34	91401-30030	PIN, cotter	1		
	23-35	288-25137-00	PLUG, blind	1		

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Fig. 24 REAR WHEEL



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REAR WHEEL

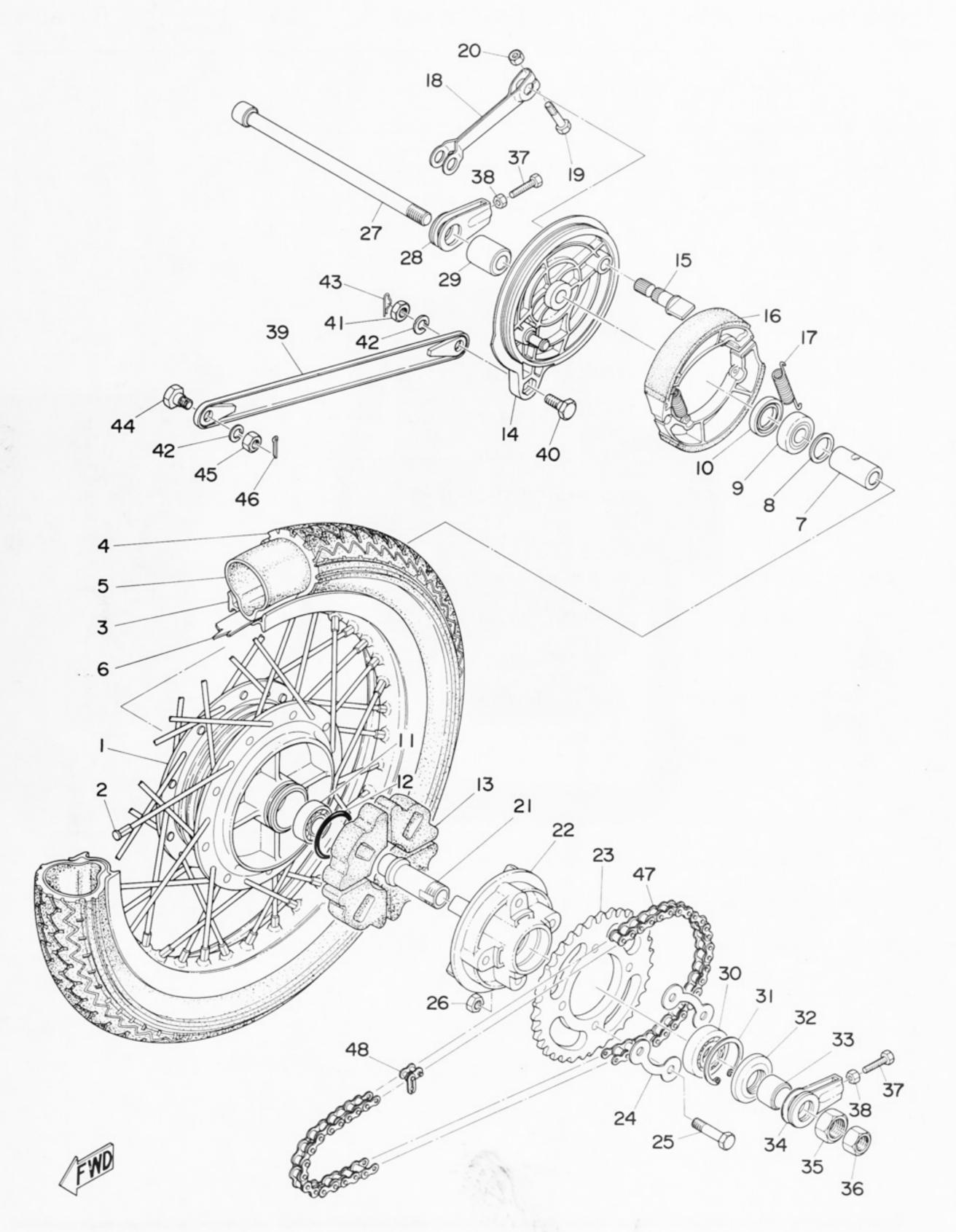
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	183-25311-00	нив	1		
24- 2	400-25304-00	SPOKE SET	ls		
24- 3	94416-18018	RIM (1.60A-18)	1		
24- 4	94125-18111	TIRE (2.50-18-4PR)	1		
24- 5	94225-18006	TUBE (2.50-18)	1		
24- 6	94330-18010	BAND, rim (2.50-18)	1		
24- 7	136-25317-00	SPACER, bearing	1		
24- 8	183-25315-00	FLANGE, spacer	1		
24- 9	93306-20201	BEARING (6202)	1		
24-10	93104-22018	OIL SEAL (SO-22-35-5)	1		
24-11	93306-20204	BEARING (6202Z)	1		
24-12	93210-42101	O-RING	4		
24-13	132-25364-00	DAMPER, clutch	4		
24-14	183-25321-00	PLATE, brake shoe	1		

24-15	183-35351-00	CAMSHAFT		1
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24-16	183-25330-00	BRAKE SHOE COMP	2
24-17	183-25333-00	SPRING, return	2
24-18	400-25355-00	LEVER, camshaft	1
24-19	95201-06025	BOLT	1
24-20	98801-06100	NUT	1
24-21	183-25387-00	SHAFT, sprocket	1
24-22	183-25366-01	CLUTCH, hub	1



Fig. 24 REAR WHEEL





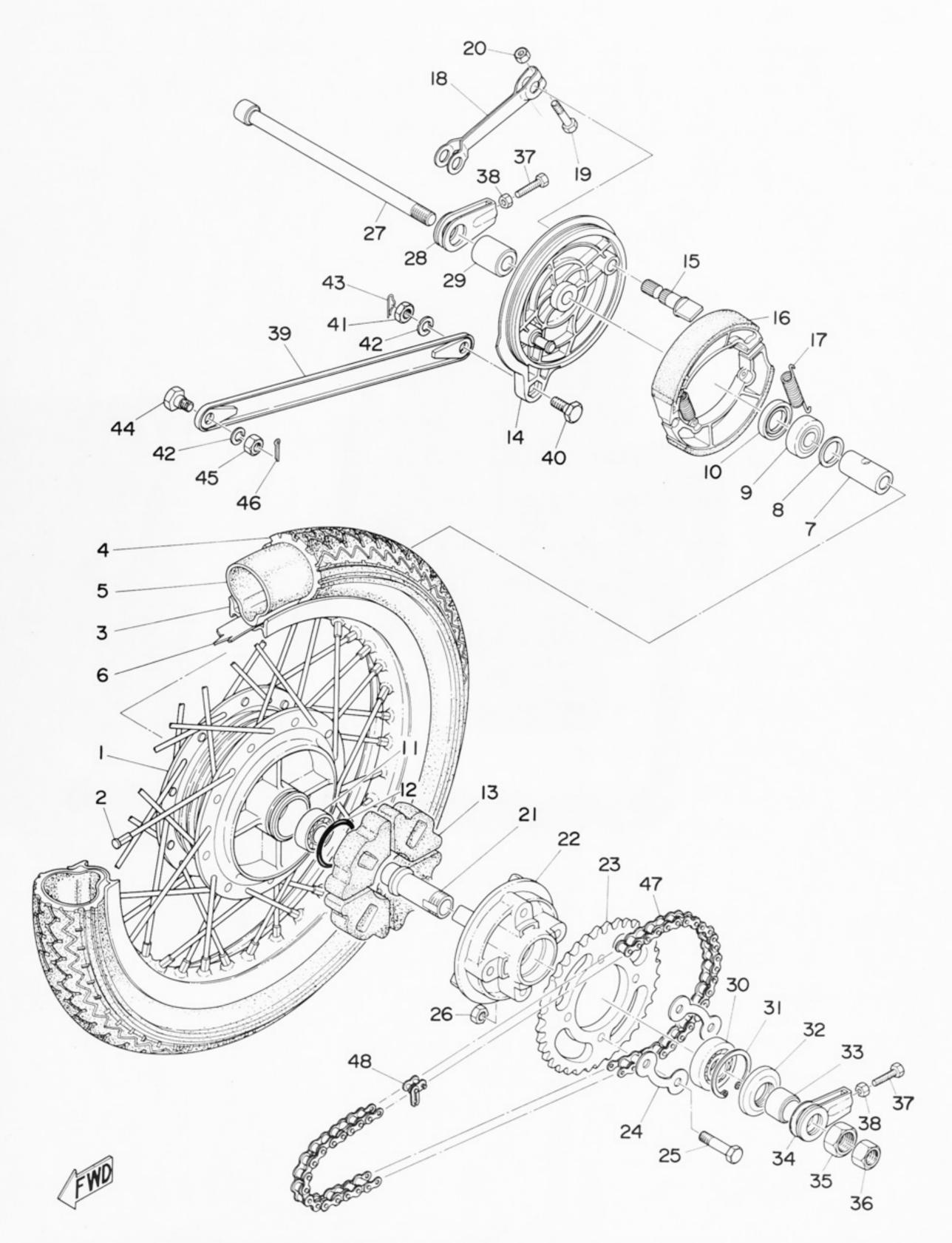
REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24-23	183-25434-10	GEAR, sprocket wheel (34T)]			
	183-25435-10	GEAR, sprocket wheel (35T)			
	183-25436-10	GEAR, sprocket wheel (36T)	U.R l		STD
	183-25437-10	GEAR, sprocket wheel (37T)			
	183-25438-10	GEAR, sprocket wheel (38T)			
24-24	102-25412-00	WASHER, lock	2		
24-25	207-25411-00	BOLT, fitting	4		
24-26	98801-08200	NUT	4		
24-27	183-25381-00	SHAFT, wheel	1		
24-28	248-25388-00	PULLER, chain right	1		
24-29	183-25383-00	COLLAR, wheel shaft	1		
24-30	93306-00406	BEARING (6004Z)	1		
24-31	93420-42007	CIRCLIP (R-42)	1		
24-32	93106-26005	OIL SEAL (DD-26-42-8)	1		
24-33	183-25386-10	COLLAR, sprocket shaft	1		
24-34	214-25388-00	PULLER, chain left	1		
24-35	137-25385-00	NUT, sprocket shaft	1		
24-36	95301-14200	NUT	1		
24-37	168-25379-00	BOLT, chain puller	2		
24-38	98801-08300	NUT	2		
24-39	400-25371-00	BAR, tension	1		
24-40	109-25373-00	BOLT, tension bar	1		
24-41	98801-08300	NUT	1		
		4			

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Fig. 24 REAR WHEEL



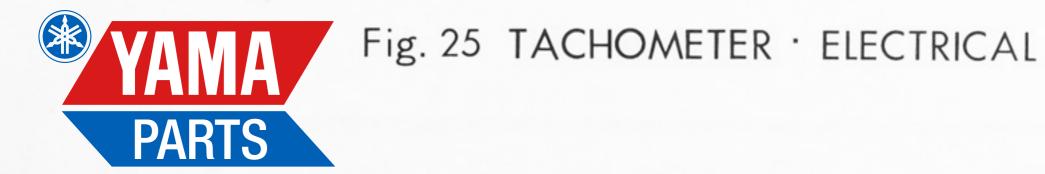
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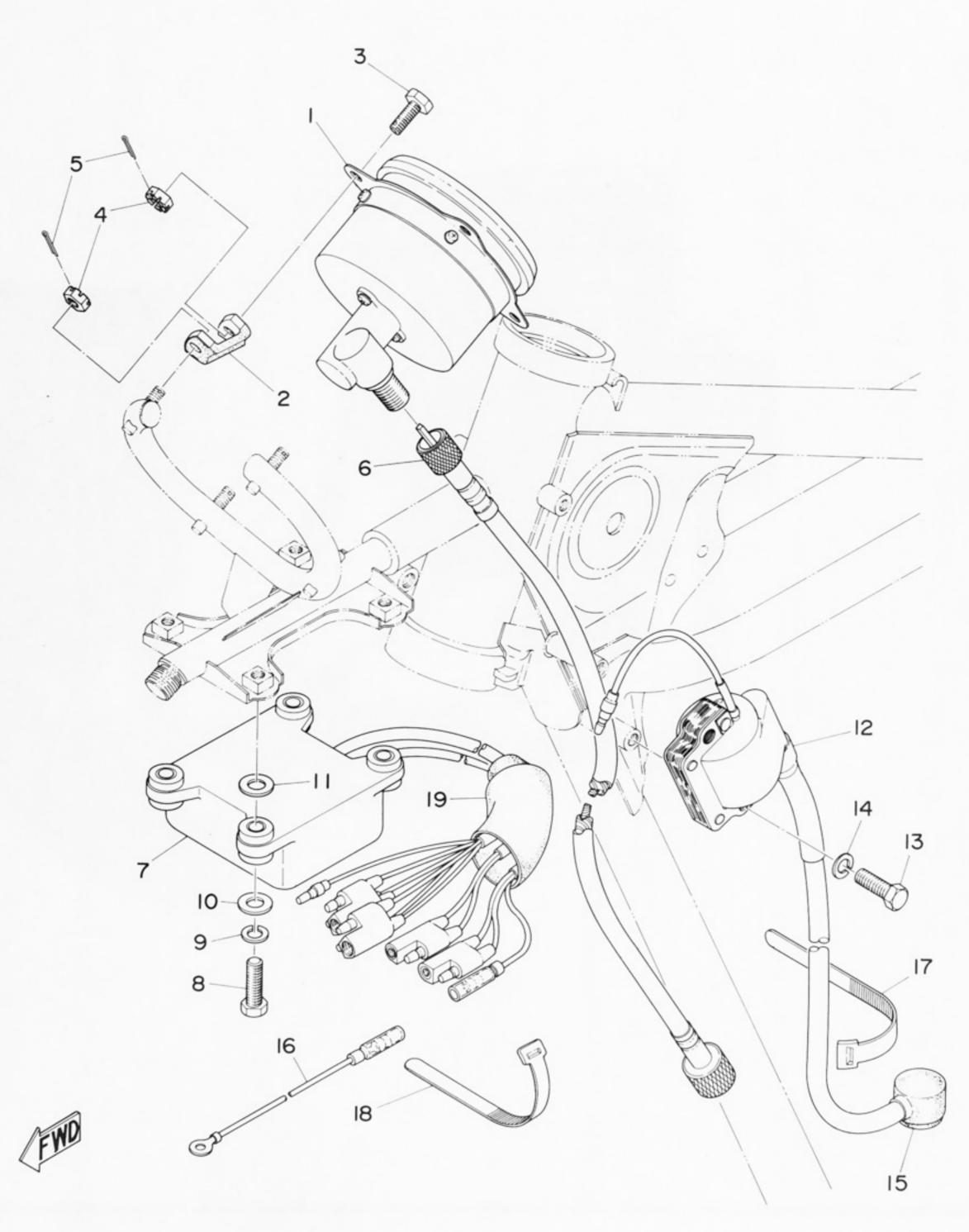


REAR WHEEL

PARIS Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24-42	92901-08100	WASHER, spring	2		
24-43	102-25375-00	CLIP, tension bar	1		
24-44	183-25378-00	BOLT, tension bar	1		
24-45	98801-08100	N UT	1		
24-46	91401-20012	PIN, cotter	1		
24-47	94514 - 28109	CHAIN (DK428HD-110L)	1		
24-48	94614-28031	. JOINT, chain	1		

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TACHOMETER · ELECTRICAL

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YAMA

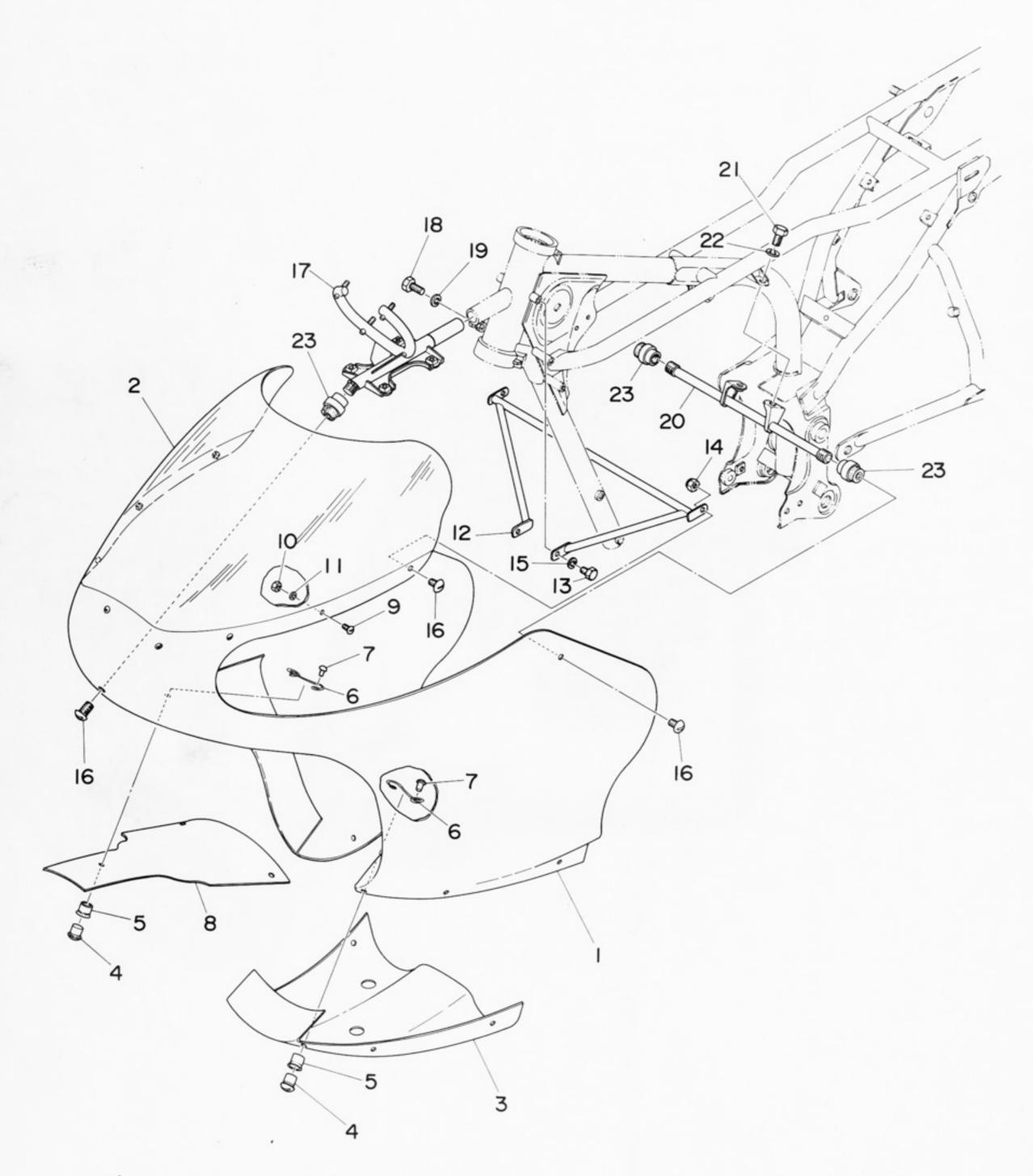
PARTS					
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
25- 1	400-83540-70	TACHOMETER ASS'Y	1		
25- 2	143-83543-00	DAMPER, bracket	4		
25-3	177-83546-00	BOLT	4		
25- 4	98801-05500	NUT, slotted	8		
25- 5	91401 - 10012	PIN, cotter	8		
25- 6	400-83560-00	TACHOMETER CABLE ASS'Y	1		
25- 7	328-85540-10	C.D.I UNIT ASS'Y	1		
25- 8	91201-06025	BOLT	4		
25- 9	92901-06100	WASHER, spring	4		
25-10	92901-06200	WASHER, plain	4		
25-11	136-22316-00	WASHER, special (6.5-12-1.2)	4		
25-12	328-82310-60	IGNITION COIL ASS'Y	2		
25-13	91203-06020	BOLT	4		
25-14	92901-06100	WASHER, spring	4		

25-15	294-82370-00	PLUG CAP ASS'Y		2
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25-16	307-82116-00	WIRE, minus lead	 1
25-17	168-83936-01	BAND, switch cord	 4
25-18	256-83936-01	BAND, switch cord	 1
25-19	214-82599-00	COVER, connector	 1



Fig. 26 COWLING





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COWLING

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PARIS					
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	400-28350-00-01	COWLING ASS'Y	1		
26- 2	400-28381-00	. WINDOW, front	1		
26- 3	400-28385-00	. COVER, under	1		
26- 4	240-28386-00	. HEAD	9		
26- 5	240-28389-00	. EYELET	9		
26- 6	240-28388-00	. SPRING	9		
26- 7	240-28387-00	. RIVET	22		
26- 8	400-28384-00	. COVER, upper	1		
26- 9	240-28328-00	SCREW, front window	7		
26-10	98802-04100	NUT	7		
26-11	92901-04100	WASHER, spring	7		
26-12	400-28357-00-33	STAY, window	1		Yamaha Black
26-13	91203-06010	BOLT	2		
26-14	145-28364-00	NUT, fitting	2		
26-15	92901-06100	WASHER, spring	2		
26-16	143-28353-00	SCREW, fitting	5		
26-17	400-28356-00-33	STAY, cowling front	1		Yamaha Black
26-18	97201-08020	BOLT	1		
26-19	92901-08100	WASHER, spring	1		
26-20	400-28358-00-33	STAY, cowling rear	1		Yamaha Black
26-21	97201-08015	BOLT	2		
26-22	92901-08100	WASHER, spring	2		
26-23	240-28371-00-33	DAMPER	3		Yamaha Black

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ARIS V					
Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
22-12	101-24356-00	4-15	132-15631-00	10- 2	137-14143-44
5-25	102-17462-00	2-7	132-16345-00	10- 3	137-14153-00
5-27	102-17463-00	2-8	132-16346-00	10- 8	137-14186-00
5-28	102-17464-00	4- 8	132-16351-00	6-23	137-15353-00
15-8	102-22243-00	4-4	132-16371-02	4- 5	137-16325-00
24-43	102-25375-00	5-3	132-17216-00	4- 6	137-16325-70
24-24	102-25412-00	5-18	132-17216-00	4-10	137-16337-01
1-16	109-11361-00	5-4	132-17414-00	4-13	137-16356-00
24-40	109-25373-00	5-17	132-17414-00	4-12	137-16377-00
19-11	116-83931-00	7-2	132-18123-00	19- 7	137-23454-00
1-24	120-15371-09	7-3	132-18124-00	24-35	137-25385-00
3-7	122-11681-00	7-4	132-18133-00	21-27	143-24318-00
4-16	122-16164-00	7-7	132-18137-00	21-43	143-24356-00
18-17	122-23119-01	6-14	132-18140-01	22- 9	143-24356-00
18-18	122-23128-00	6-16	132-18143-00	21-23	143-24681-00
18-16	122-23129-00	6-15	132-18177-00	21-24	143-24683-00
18-15	122-23346-01	24-13	132-25364-00	21-25	143-24684-00
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20-22	156-27229-00	3-14	183-11512-00	12-16	214-13162-00
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20- 9	240-26242-00	21-15	256-24623-00	1-18	307-11311-71
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26-23	240-28371-00-33	21-17	256-24628-00	3-27	307-11631-70-97
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26- 5	240-28389-00	12-20	278-13161-00	10- 0-1	307-14101-71
20- 5	240-82811-00	12-14	278-13169-00	10- 0-2	307-14102-71
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20- 1	307-26121-70-33	17-4	400-21610-00	13- 2	400-85510-10
20- 2	307-26122-70-33	15-1	400-22110-00-33	13- 1	400-85550-11
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